

# TRANSCEND: Collaborative Research Programme in **Trans**formative **Sci**ence and **Engi**neering for **Nu**clear **Decommissioning**

## Theme 4: Nuclear Materials – Meeting #1

Theme leads

Colin Boxall, University of Lancaster

Nik Kaltsoyannis, University of Manchester

## Background

- EPSRC Nuclear Consortia Follow-on Funding call 3<sup>rd</sup> January 2018, submission 16<sup>th</sup> March, interview 5<sup>th</sup> June, offer letter 31<sup>st</sup> August
- Project started 1<sup>st</sup> October 2018 to 30<sup>th</sup> September 2022
- £4.59 M EPSRC → total £5.73 M (FEC), plus £3.70 M from industry = £9.43 M
- World-class University network:

Imperial College  
London

Lancaster  
University

QUEEN'S  
UNIVERSITY  
BELFAST

UNIVERSITY OF  
BIRMINGHAM

University of  
BRISTOL

UNIVERSITY OF LEEDS

MANCHESTER  
1824  
The University of Manchester

The  
University  
Of  
Sheffield.

UNIVERSITY OF  
Southampton

University of  
Strathclyde  
Glasgow

UNIVERSITY OF  
SURREY

- Key project partners:

AWE

cavendish  
nuclear

LLWR Ltd

NATIONAL NUCLEAR  
LABORATORY

NDA  
Nuclear  
Decommissioning  
Authority

Radioactive Waste  
Management

Sellafield Ltd

TUV  
SUD

NUCLEAR  
TECHNOLOGIES

# Research Themes

## Theme 1: Integrated Waste Management (Leads: Claire Corkhill / Joe Hriljac):

- New Materials and Methods for Decontamination of Effluent
- Modelling and Experiments for Understanding Pond and Silo Sludge Behaviour
- Wasteform Science

## Theme 2: Site Decommissioning and Remediation (Leads: Becky Lunn / Luc Vandeperre):

- Colloidal-Silica Grout
- Electrokinetic Ground Remediation
- Non-Invasive Monitoring of Soil Contamination, Structural Degradation, Assessment and Repair

## Theme 3: Spent Fuels (Leads: David Read / Tom Scott):

- Properties and Reactivity of Bulk Corrosion Products
- Pressing Fuel Barrier Corrosion
- In-Situ Identification of Nuclear Fuel Materials and Surface Corrosion Products
- Prediction of Long-Term SNF Behaviour

## Theme 4: Nuclear Materials (Leads: Colin Boxall / Nik Kaltsoyannis):

- Surface Chemistry of  $\text{PuO}_2$  under Conditions Relevant to Interim Storage
- Plutonium Immobilisation in Advanced Ceramic Wasteforms



Transformative Science and Engineering for Nuclear Decommissioning

## Theme 4: Nuclear Materials

### Partner organisations





# Theme 4: Nuclear Materials

## Introduction, Aims & Objectives, Work Packages

The UK's civil inventory of nuclear materials contains significant stocks of separated Pu, from the reprocessing of Magnox and AGR spent fuels. This is currently in interim storage.

Options for the eventual 138.4 tonnes of separated Pu include: (i) re-use as heterogeneous Mixed Oxide (MOX) fuel; (ii) direct disposal to a GDF. Whilst (i) is currently the NDA's favoured option, 5% of the stockpile is not suitable for re-use and is recommended for direct disposal.

The UK does not currently have a GDF, and it will take at least 15 years to implement re-use, so the UK's Pu must be kept in its current state for a significant period; *i.e.* as  $\text{PuO}_2$  powder in interim storage canisters at Sellafield.

**Aim.** To provide scientific and technical underpinning to the ongoing development of options for the UK's stockpile of separated Pu.

### Objectives.

- **Interim Storage:** To understand how the surface structure and properties of pristine and radiation damaged  $\text{PuO}_2$  change with time in the absence and presence of water contaminant.
- **Disposition:** To understand the mechanisms of incorporation of Pu into ceramic and glass-ceramic wasteforms, and to understand the effect of self-induced radiation damage on such wasteforms

**WP4.1: The Surface Chemistry of  $\text{PuO}_2$  under Conditions Relevant to Interim Storage**



**WP4.2: Plutonium Immobilisation in Advanced Ceramic Wasteforms**

## Theme 4: Nuclear Materials

### Projects in WP4.1

#### WP4.1: The Surface Chemistry of $\text{PuO}_2$ under Conditions Relevant to Interim Storage

PDRA project (EPSRC): “Fundamental Surface Chemistry of  $\text{PuO}_2$ ” Dom Laventine (Colin Boxall)

PDRA project (EPSRC): “Quantum chemical modelling of  $\text{PuO}_2$  surface chemistry”  
Xiaoyu Han (Nik Kaltsoyannis)

PhD project (Lancaster): “Quantum chemical simulation of Am incorporation in  $\text{PuO}_2$ ”  
William Neilsen (Sam Murphy)

PhD project (NDA): “Atomistic simulation of He incorporation within  $\text{PuO}_2$ , and the effect of ageing” Eleanor Murray (Mark Read)

PhD project (Sellafield/NNL): “Radiolysis of Water on Uranium Oxides and  $\text{ThO}_2$ ” ?  
(Fred Currell)

PhD project (Sellafield/NNL/NDA): “Hydrogen / Oxygen Recombination at Metal Oxide Surfaces” ? (Colin Boxall)

# Theme 4: Nuclear Materials

## Projects in WP4.2

### WP4.2: Plutonium Immobilisation in Advanced Ceramic Wasteforms

PDRA project (EPSRC): “Plutonium immobilisation” Shi-Kuan Sun (Neil Hyatt)

PDRA project (RWM): “Disposability of wasteforms for plutonium immobilisation and efficacy of surrogates” Clemence Gausse (Claire Corkhill)

# Theme 4 Meeting #1: Agenda

11:00	Welcome and overview of Theme 4
11.10	Water absorption onto Plutonium Dioxide by piezo-electric crystal nano-balance and contact angle measurements <b>Dominic Laventine (U. Lancaster)</b>
11:35	Atomistic simulation of Am incorporation into PuO <sub>2</sub> <b>William Neilson (U. Lancaster)</b>
11.45	DFT+U study of U <sub>1-y</sub> An <sub>y</sub> O <sub>2-x</sub> (An = Np, Pu, Am and Cm) surfaces <b>Jia-Li Chen (U. Manchester)</b>
12:10	Computational Modelling of PuO <sub>2</sub> : Ageing and Storage Phenomena <b>Eleanor Murray (U. Birmingham)</b>
12:30	Lunch and posters
14:00	Characterisation of long-stored Magnox PuO <sub>2</sub> packages <b>Robin Orr (NNL)</b>
14:30	Underpinning plutonium immobilization in advanced ceramic wasteforms <b>Shi-Kuan Sun (U. Sheffield)</b>
14:55	Disposability of waste-forms for plutonium immobilisation and efficacy of surrogates <b>Clemence Gausse (U. Sheffield)</b>
15:05	Quantum chemical modelling of ThO <sub>2</sub> surface chemistry <b>Xiaoyu Han (U. Manchester)</b>
15:15	Gas generation from the radiolysis of water on uranium oxides and ThO <sub>2</sub> <b>Fred Currell (DCF / U. Manchester)</b>
15:25	The Recombination of Hydrogen and Oxygen on Metal Oxide Surfaces <b>Dominic Laventine (U. Lancaster) / Colin Boxall (U. Lancaster)</b>
15:35	General Q&A session / discussion



Transformative Science and Engineering for Nuclear Decommissioning

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Safe Interim Storage of plutonium:  
Water absorption onto thin-layer  
plutonium analogues

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Transcend Research Consortium

*Dr. Dominic Laventine*, Prof. Colin Boxall  
Lancaster University



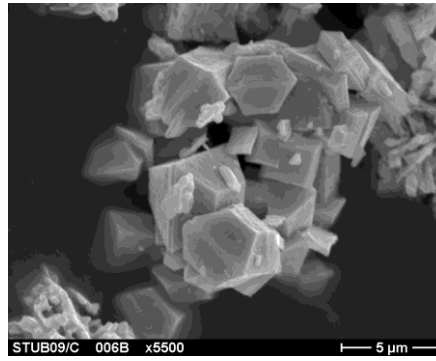
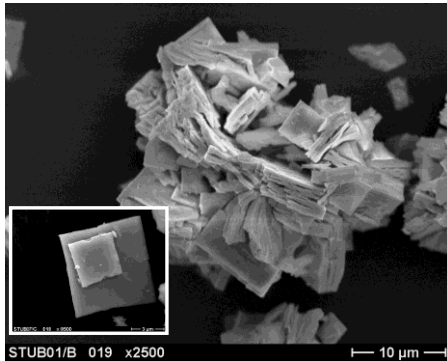
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- **Introduction to UK plutonium interim storage**
  - **Synthesis of thin-layer actinide coatings**
  - **Contact angle measurements**
  - **Piezo-crystal nano-balance experiments**



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- **Introduction to UK plutonium interim storage**
  - Synthesis of thin-layer actinide coatings
  - Contact angle measurements
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# Separation and Reprocessing in the UK

- Reprocessing of spent fuel allows the separation of plutonium from uranium and other species
- PUREX process co-extracts Pu and U as nitrates into an acidified raffinate.
- In the UK, further separation of Pu from the U performed at:
  - THORP reprocessing plant (due to close 2018) by hydrazine reduction of the plutonium
  - Magnox reprocessing plant (due to close 2020)



- Ca. 250 tonnes of separated Pu currently stockpiled worldwide. Approx. 137 tonnes is in interim storage in UK whilst the Government “develops its options”.

# Plutonium interim storage in the UK

Interim storage of  $\text{PuO}_2$  involves sealing in nested steel containers, under a partial argon atmosphere with (PVC) packing material.

During storage the radioactivity of the plutonium results in heating of the canisters to an estimated central line temperature of  $600^\circ\text{C}$ .

$\text{PuO}_2$  is hygroscopic and picks up water during the packaging process. The disposition of this water under the storage conditions is unclear: It may exist in a gaseous state, or be weakly or strongly bound to the  $\text{PuO}_2$  surface. Radiolytic and catalytic processes may also result in formation of radicals and other chemical species.

Need to understand how the structure and properties of  $\text{PuO}_2$  change with time under storage condition and how this affects water absorption.



# Cannister pressurisation

Over time a small number of cannisters have been observed to deform due to pressurisation: this makes storage and efficient heat transfer difficult 5 routes to gas production have been suggested that could contribute to this pressurisation:

- (i) Helium accumulation from a decay
- (ii) Decomposition of polymeric packing material
- (iii)  $\text{H}_2\text{O}$  desorption (steam) from hygroscopic  $\text{PuO}_2$
- (iv) Radiolysis of adsorbed water
- (v) Generation of  $\text{H}_2$  by chemical reaction of  $\text{PuO}_2$  with  $\text{H}_2\text{O}$ , producing a  $\text{PuO}_{2+x}$  phase.

The last 3 processes all involve  $\text{PuO}_2/\text{H}_2\text{O}$  interactions and are complex, inter-connected & poorly understood.

- Experimental methods have been employed to determine extent of  $\text{H}_2\text{O}$  adsorption, typically through measurement of pressure changes and use of the ideal gas equation to indirectly determine water adsorption at the plutonium oxide surface.
- Current models suggest water is initially absorbed onto metal oxides as a chemi-absorbed monolayer followed by multiple, physi-sorbed layers (with possible intermediate layers of differing binding energies).

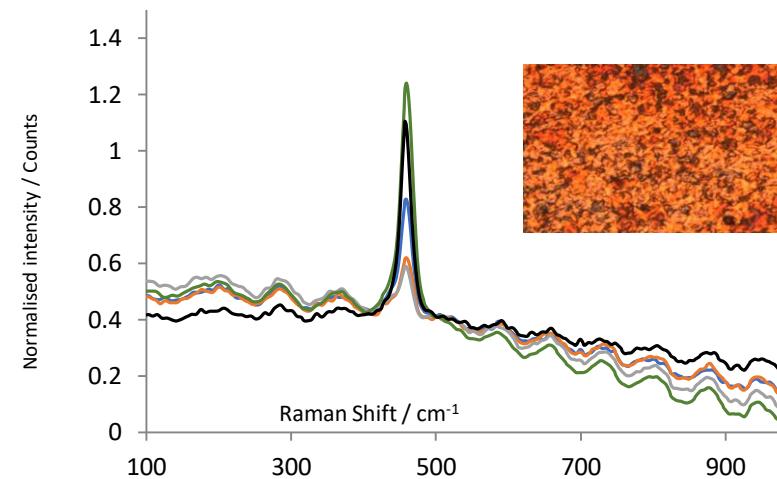
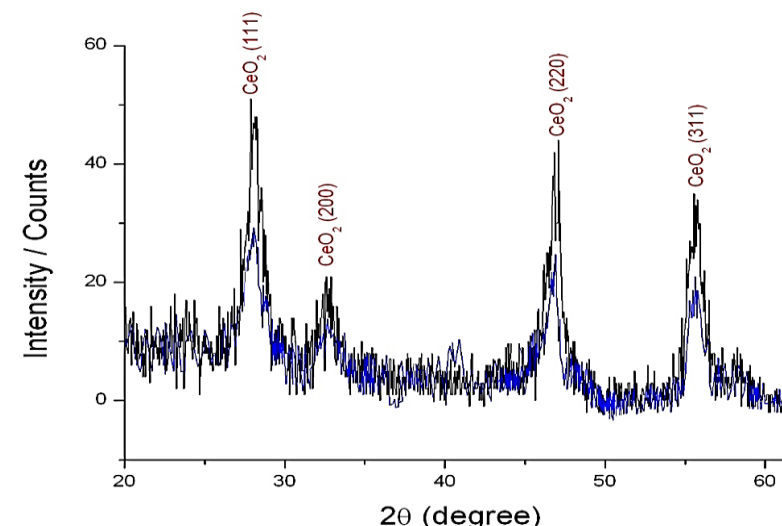
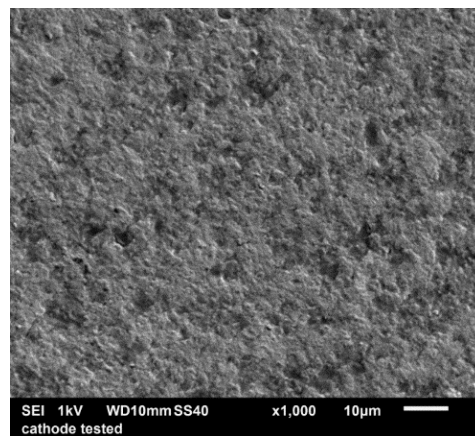
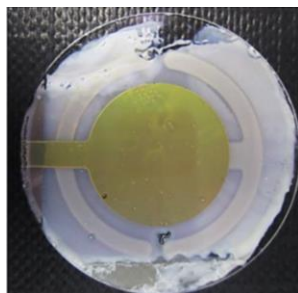
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- Introduction to UK plutonium interim storage
  - **Synthesis of thin-layer actinide coatings**
  - Contact angle measurements
  - Piezo-crystal nano-balance experiments

# Actinide thin layer synthesis

Thin (10-100s nm thick) layers of metal oxide synthesised by drop-coating of salt solutions with surfactant followed by evaporation and calcination. Allows surface characteristics to be investigated while using only small amounts of radioactive material.

Cerium, Thorium, and Uranium oxides used as analogues of plutonium oxide due to their similar structures and atomic radii.

50 ug  $\text{Ce}(\text{NO}_3)_3$   
10 uL  $\text{H}_2\text{O}$   
10 uL MeOH  
5% Triton-X  
Calc.:  $350^\circ\text{C}$





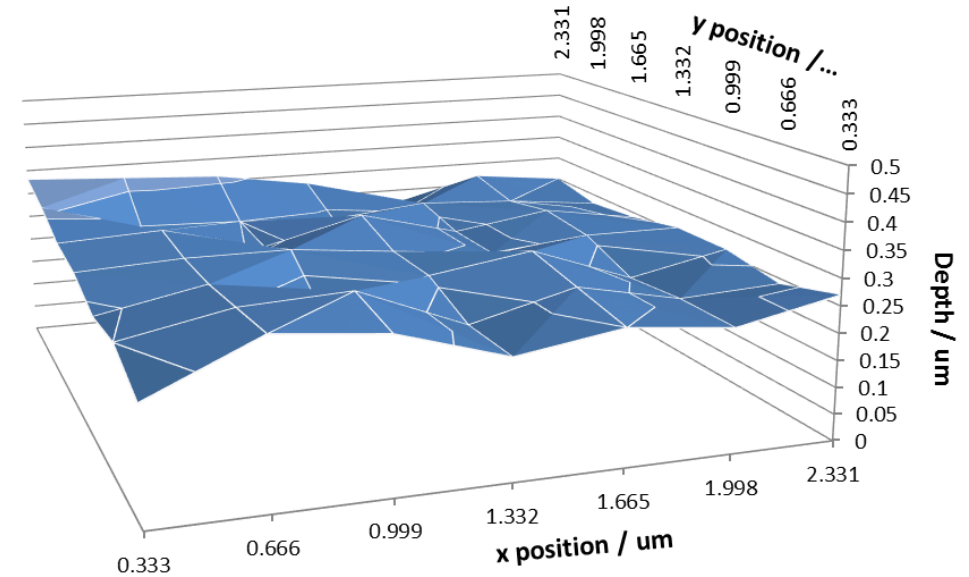
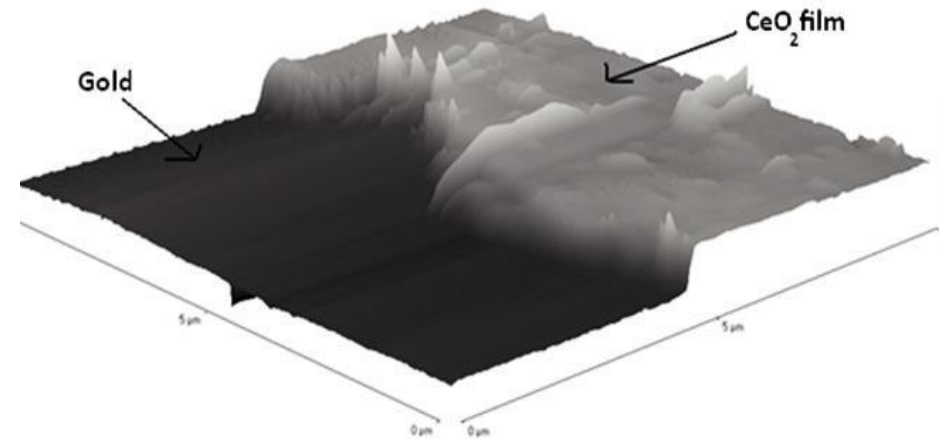
# Thin layer depth analyses

Uncoated crystal  $F_{25^{\circ}\text{C}} = 5833918 \text{ Hz}$   
Coated crystal  $F_{25^{\circ}\text{C}} = 5826468 \text{ Hz}$   
 $D F_{25^{\circ}\text{C}} = -7450 \text{ Hz}$   
 $D m = 42 \text{ ug}$   
 $\text{vol} = 5.5 \times 10^{-6} \text{ cm}^3$   
Thickness = **125 nm**

$$\Delta f = - \left( \frac{n f_0^2}{A \sqrt{\rho_q \mu_q}} \right) \Delta m$$

$\rho_q = 3.570 \text{ g.cm}^{-1}$     $n = 1$   
 $\mu_q = 2.147 \times 10^{11} \text{ g.cm}^{-1}\text{s}^{-2}$   
Coated area =  $1.33 \text{ cm}^2$   
Active area =  $0.46 \text{ cm}^2$   
 $d_{\text{CeO}_2} = 7.65 \text{ g.cm}^{-3}$

XRD thickness is  $\sim 250 \text{ nm}$ , indicating a porosity of 50%



- 
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# Microbalance water absorption

- Study the interactions of plutonium oxide and analogues with water.
  - Ceria ( $\text{CeO}_2$ )
  - Urania ( $\text{UO}_2$  /  $\text{U}_3\text{O}_8$ )
  - Thoria ( $\text{ThO}_2$ )
  - Plutonium oxide ( $\text{PuO}_2$ ) @ NNL Central Lab
- Use of quartz crystal microbalance methodology to experimentally determine:
  - The number of monolayers of water bound to the surface
  - The enthalpy of binding of the different layers.
- The QCM measures in-situ mass changes at the surface of a piezoelectrode. Changes in mass due to absorption or desorption at the electrode surface result in resonant frequency changes of the quartz crystal, and can be directly related via the Sauerbrey equation:

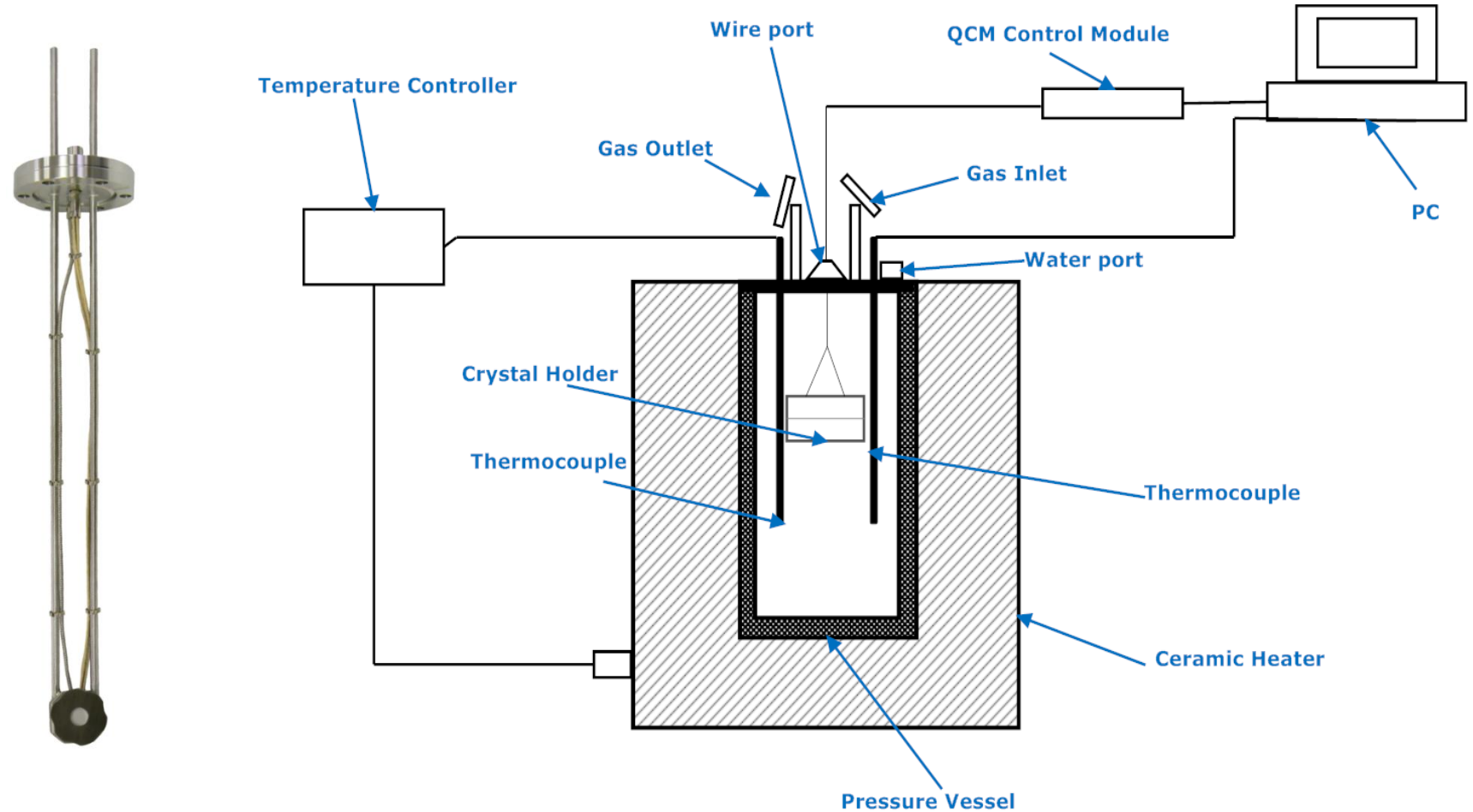
$$\Delta f = - \left( \frac{n f_0^2}{A \sqrt{\rho_q \mu_q}} \right) \Delta m$$



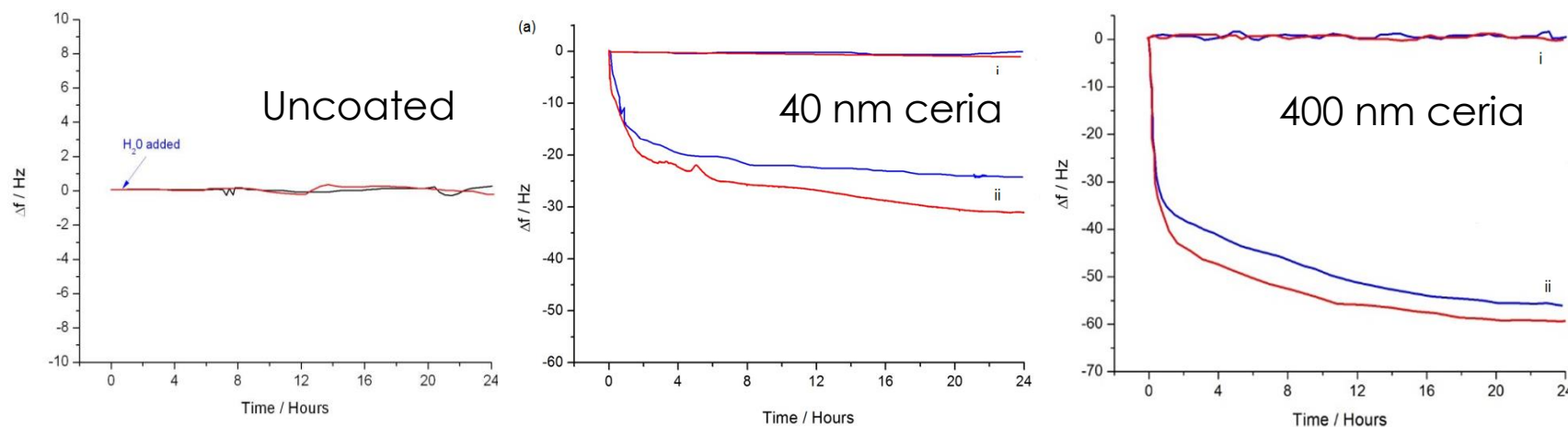
- Through control of temperature and partial pressure of the absorbed gas, the amount of water and enthalpy of absorption can be calculated.

# Piezo-crystal nano-balance

Metal crystal transducer and  $\text{GaPO}_4$  piezo-electric crystals allow higher temperature measurements compared to typical QCM.



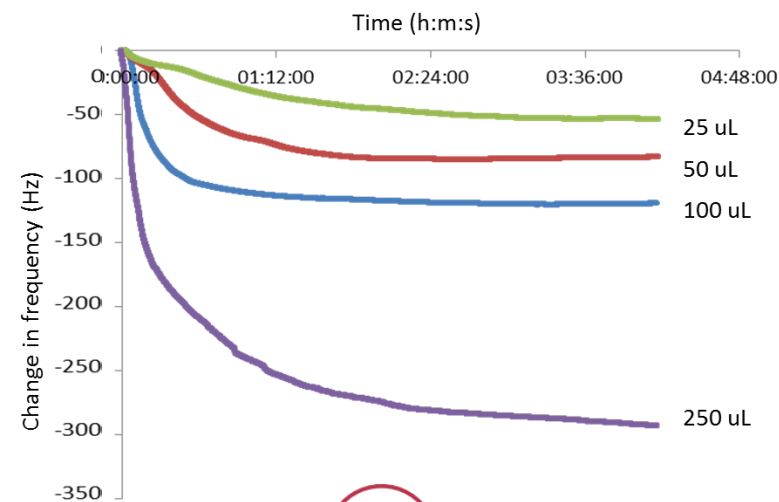
# Water absorption: Pilot experiments



Frequency changes due water adsorption onto quartz crystals at 25°C, 10% humidity. Uncoated crystals showed no appreciable water absorption. Ceria-coated crystals showed a reduction in frequency due to absorption of water.

Different amounts of water were added to the pre-dried system at RT and equilibrated for 4 hours.

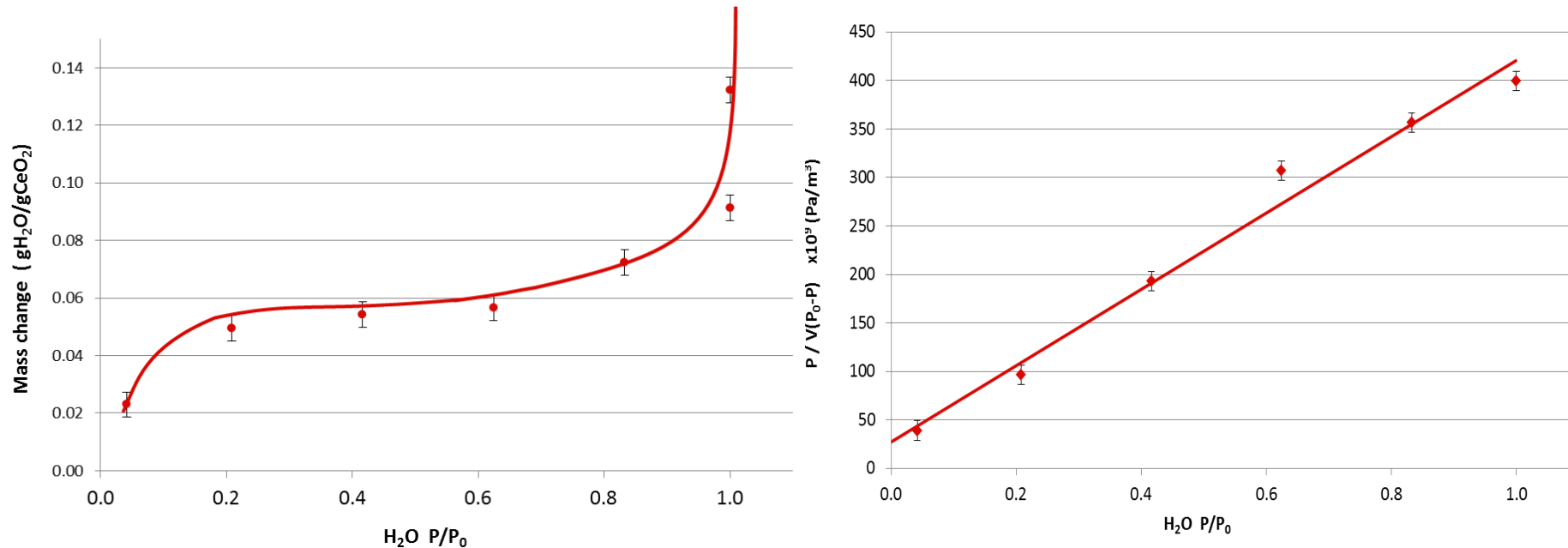
The change in frequency is proportional to the mass of water absorbed onto the ceria, and increased as the amount of water increased.



# Ceria films on GaPO<sub>4</sub> crystals: Humidity variation

The BET equation allows the volume of a monolayer and the enthalpy of absorption to be calculated:

$$1/\left[Va\left(\frac{P_0}{P} - 1\right)\right] = \left(\frac{C-1}{V_M C}\right)\left(\frac{P}{P_0}\right) + \frac{1}{V_M C} \quad C = e^{(\Delta H_{ads} - \Delta H_{liq})/RT}.$$



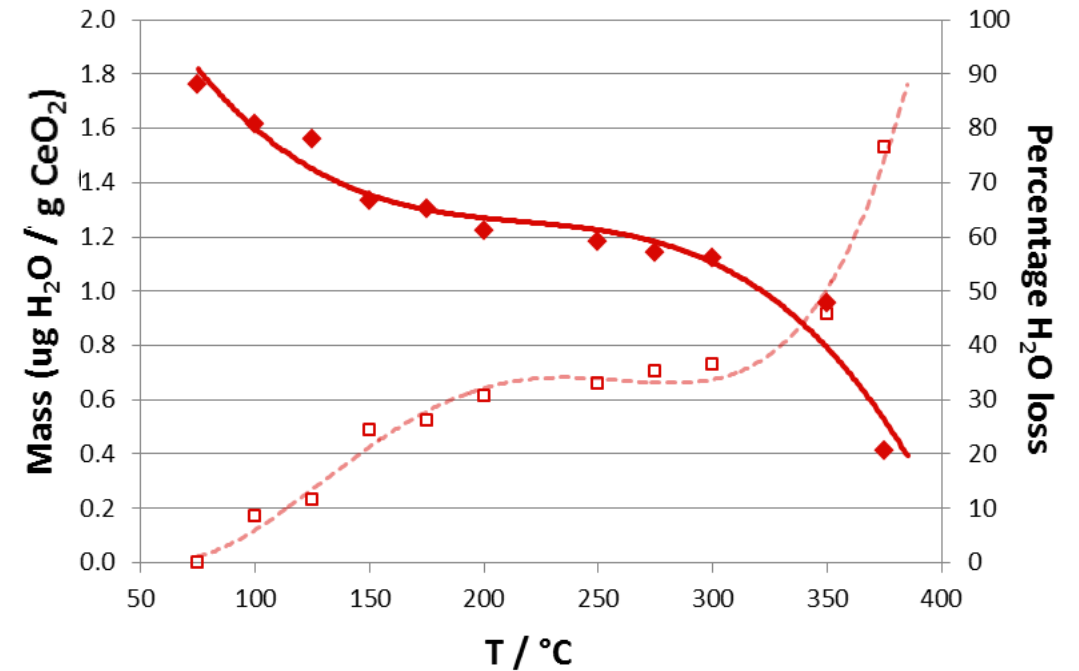
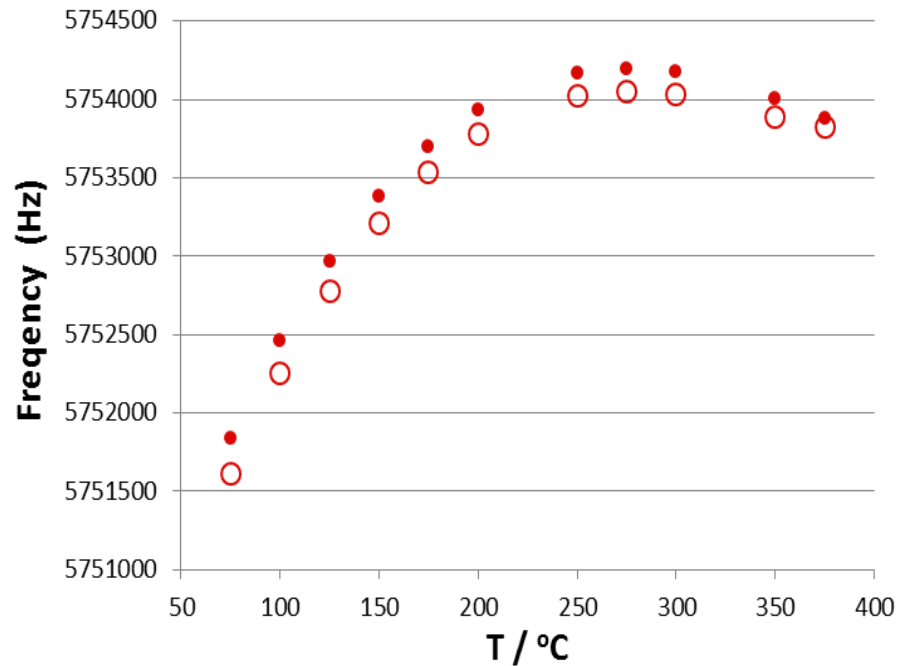
A plot of  $P/V(P_0-P)$  against  $P/P_0$  gives an intercept of  $1/V_M C$  and a gradient of  $(C-1)/(V_M C)$ , therefore we can calculate:

$$\begin{aligned} V_m &= 2.43 \times 10^{-12} \text{ m}^3 & SA &= 28 \text{ m}^2 \text{ g}^{-1} \\ \Delta H_{abs} &= 44.3 \text{ kJ mol}^{-1} & \Delta H_{bind} &= 2.5 \text{ kJ mol}^{-1} \end{aligned}$$



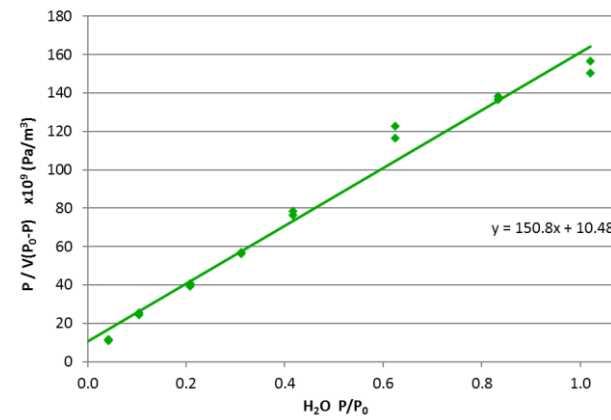
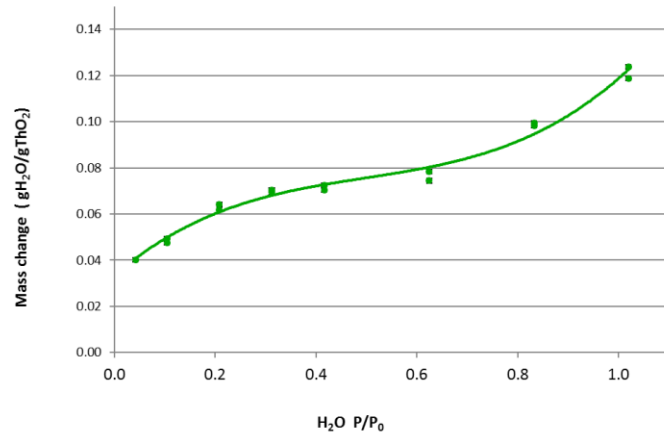
# Ceria water absorption: Temperature variation

The water saturated system (75°C, 100% rel. humidity) was then heated to approx. 400°C, causing the bound water to desorb as the relative humidity drops.



Approximately 20% of the water remains bound to the surface at 375°C.

# Thoria films on GaPO<sub>4</sub> crystals: BET



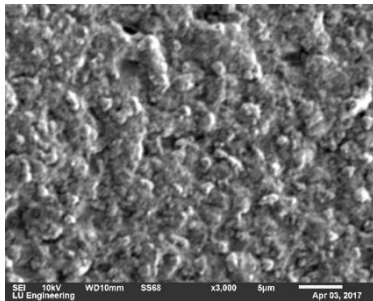
Calc.: 500°C

$$V_m = 6.22 \times 10^{-12} \text{ m}^3$$

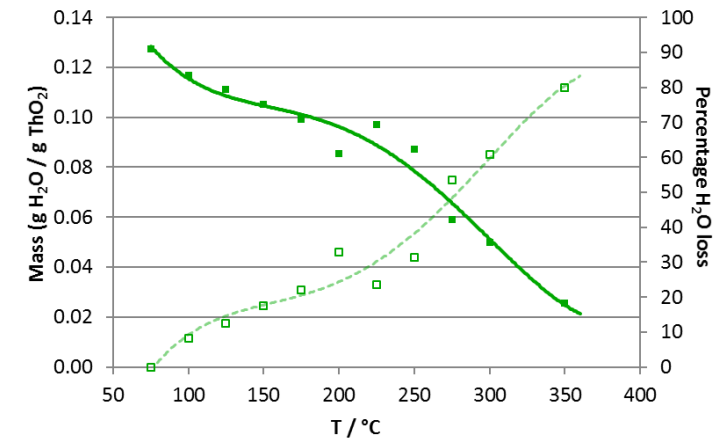
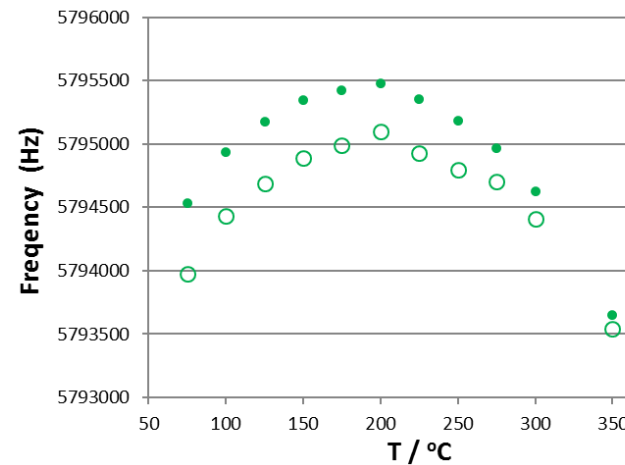
$$SA = 88.5 \text{ m}^2\text{g}^{-1}$$

$$\Delta H_{\text{abs}} = 49.4 \text{ kJmol}^{-1}$$

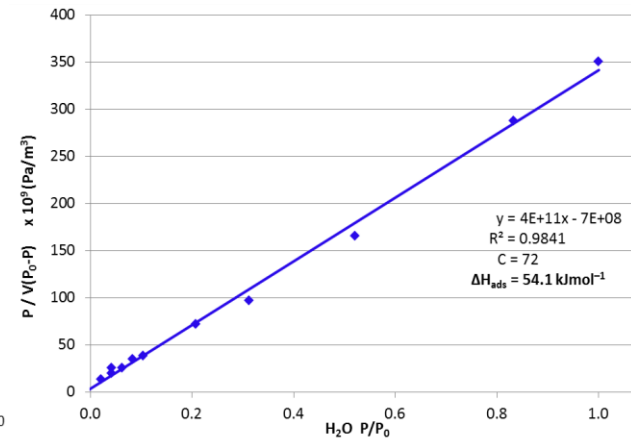
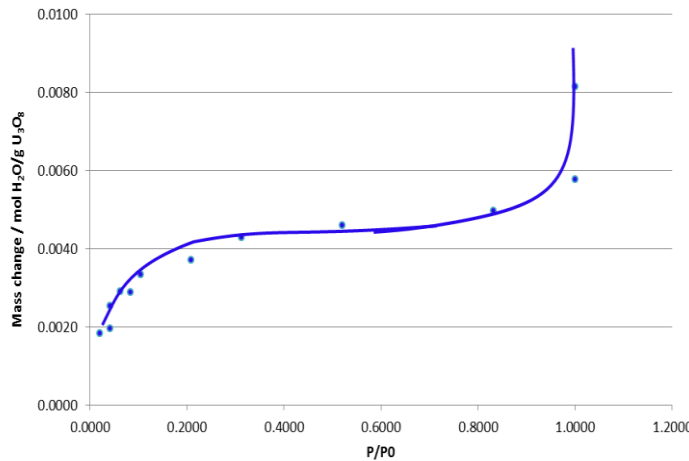
$$\Delta H_{\text{bind}} = 7.8 \text{ kJmol}^{-1}$$



50 µg Th(oxal)<sub>2</sub>  
Calc.: 1000°C  
34 µg ThO<sub>2</sub> (QCM)



# Urania films on GaPO<sub>4</sub> crystals: BET



Calc.: 500°C

$$V_m = 3.10 \times 10^{-12} \text{ m}^3$$

$$SA = 80.9 \text{ m}^2\text{g}^{-1}$$

$$DH_{abs} = 54.1 \text{ kJmol}^{-1}$$

$$DH_{bind} = 12.5 \text{ kJmol}^{-1}$$

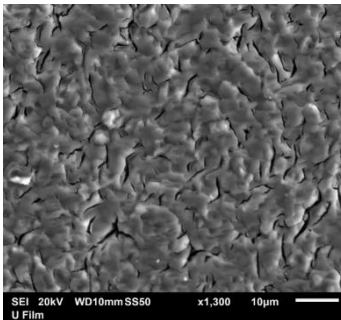
Calc: 1000°C

$$V_m = 1.50 \times 10^{-12} \text{ m}^3$$

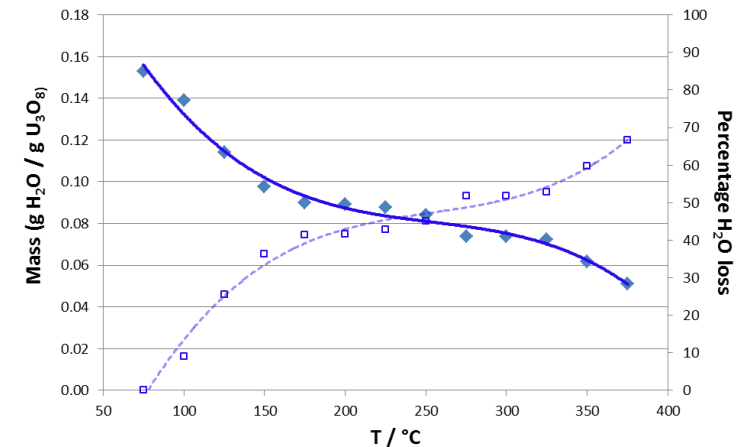
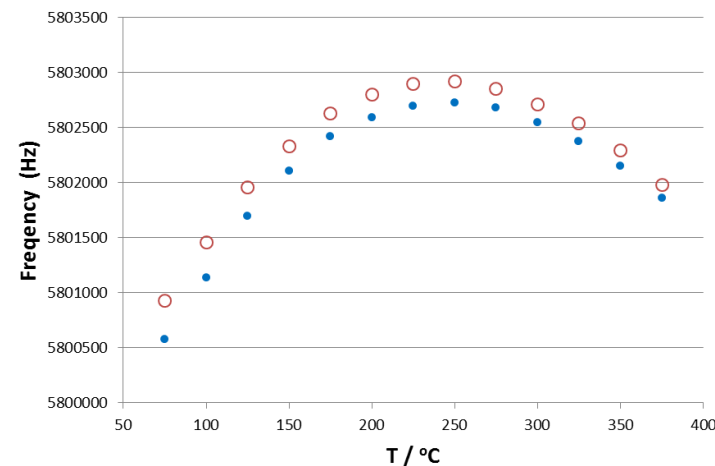
$$SA = 42.7 \text{ m}^2\text{g}^{-1}$$

$$DH_{abs} = 48.1 \text{ kJmol}^{-1}$$

$$DH_{bind} = 6.5 \text{ kJmol}^{-1}$$



25 µg U(NO<sub>3</sub>)<sub>3</sub>  
Calc.: 1000°C  
18 µg U<sub>3</sub>O<sub>8</sub>  
(QCM)  
42 nm (XRF)



- 
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  - Piezo-crystal nano-balance experiments

# Macroscopic water absorption: contact angle measurements

- Contact angle measurements of liquids on surfaces give an indication of the wettability of the surface.
- Surface irregularities disrupt droplet cohesion, increasing the wettability of a surface. Chemical characteristics also effect wettability.
- Therefore the surface finish resulting from different processing methods will alter the wettability.
- Plutonium's intrinsic radioactivity and high levels of decay heat causes surface damage during storage to an unknown extent.

$$r \cdot \cos \theta_c = \cos \theta_m$$

$$\gamma_{LG} \cdot \cos \theta_c = \gamma_{SL} - \gamma_{SG}$$

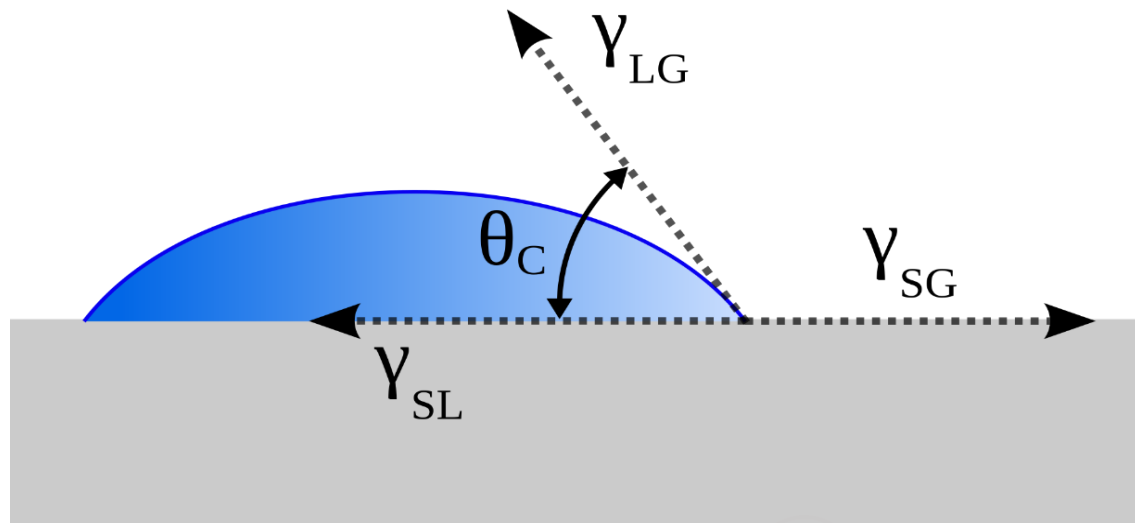
$\theta_c$  = *contact angle*

$r$ : roughness factor

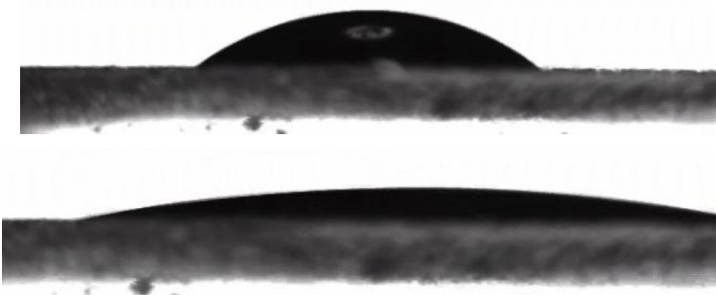
$\gamma_{LG}$ : surface tension

$\gamma_{SL}$ : solid-liq IE

$\gamma_{SG}$ : solid-gas IE

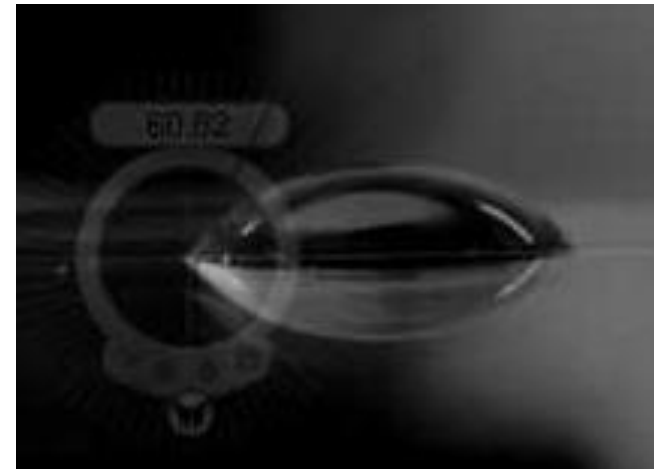
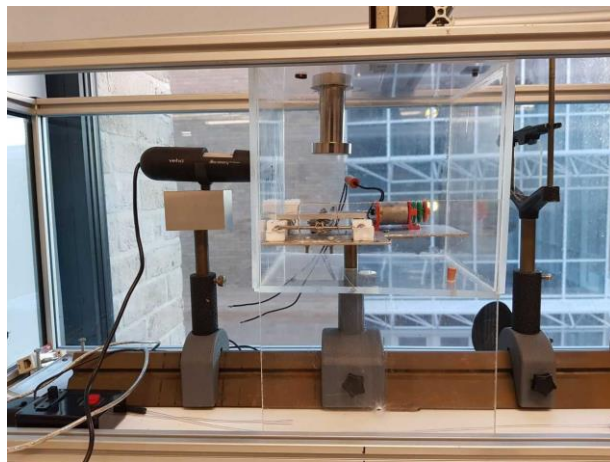


# Contact angle measurements: method



Water droplet on oxide nano-thick layer at 100% humidity, before and after UV irradiation.

- Measure contact angles of plutonium oxide analogues ( $\text{CeO}_2$ ,  $\text{ThO}_2$ ,  $\text{UO}_2$ ,  $\text{Ce}_{1-x}\text{Eu}_x\text{O}_2$ ) produced at a range of calcination temperatures.
- Vary humidity of the environment.
- Measure initial contact angles and variation in contact angle during evaporation.
- Automate droplet measurements using image recognition / machine learning.

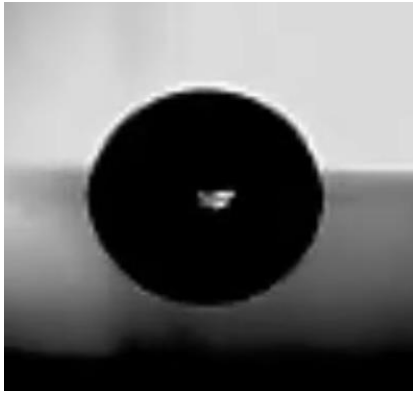




# Contact angle measurements calcination temperature

- Higher calcination temperatures result in more hydrophilic surfaces, and lower contact angles.

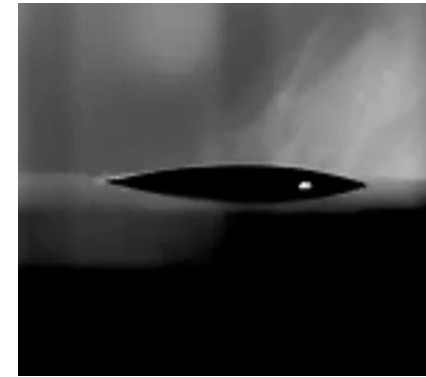
UO<sub>2</sub>: 300°C



UO<sub>2</sub>: 400°C



UO<sub>2</sub>: 500°C



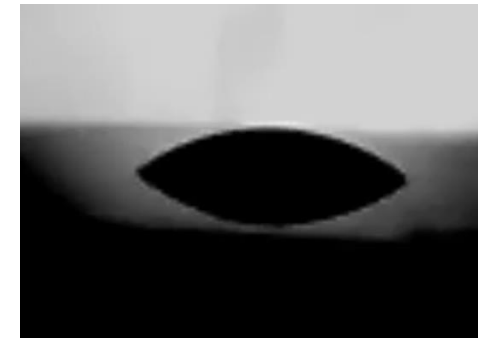
ThO<sub>2</sub>: 300°C



ThO<sub>2</sub>: 400°C



ThO<sub>2</sub>: 500°C

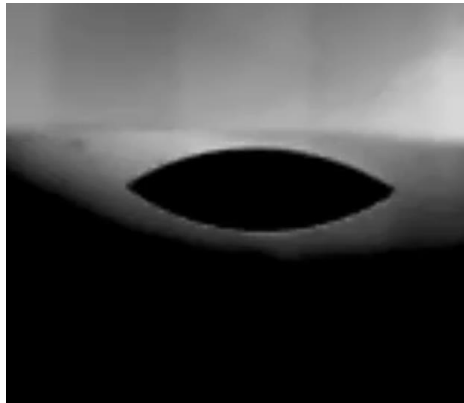


# Contact angle measurements: humidity

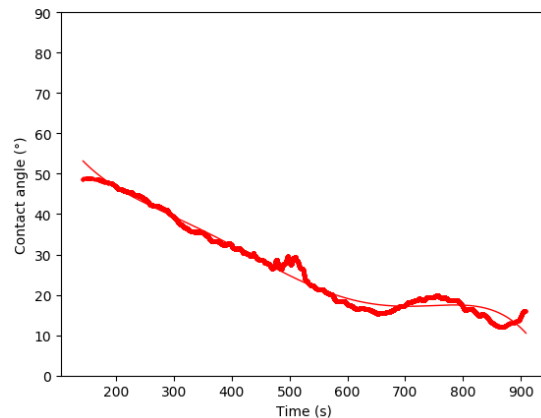
- Increased humidity (before droplet deposition) results in less wettable surface and greater contact angle. Evaporation time increased.

ThO<sub>2</sub> calcined at 400°C

40% hum.

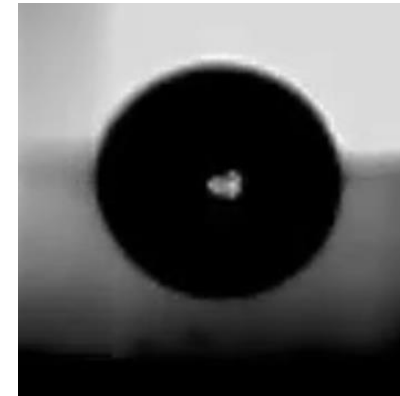


5% hum.

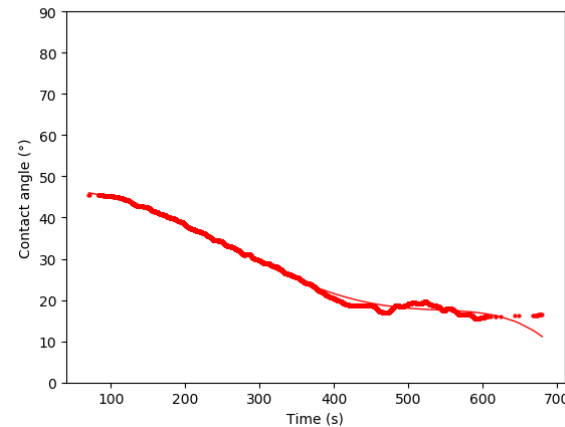
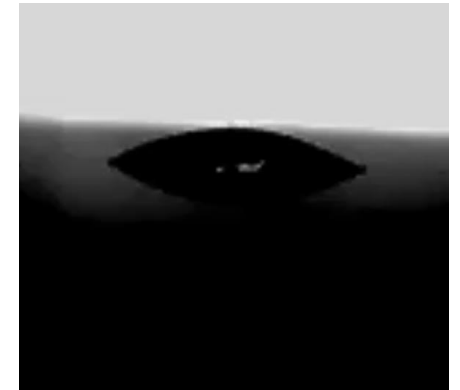


UO<sub>2</sub> calcined at 300°C

70% hum.



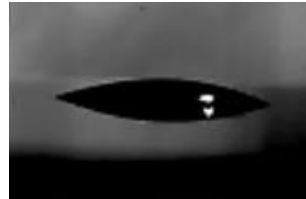
40% hum



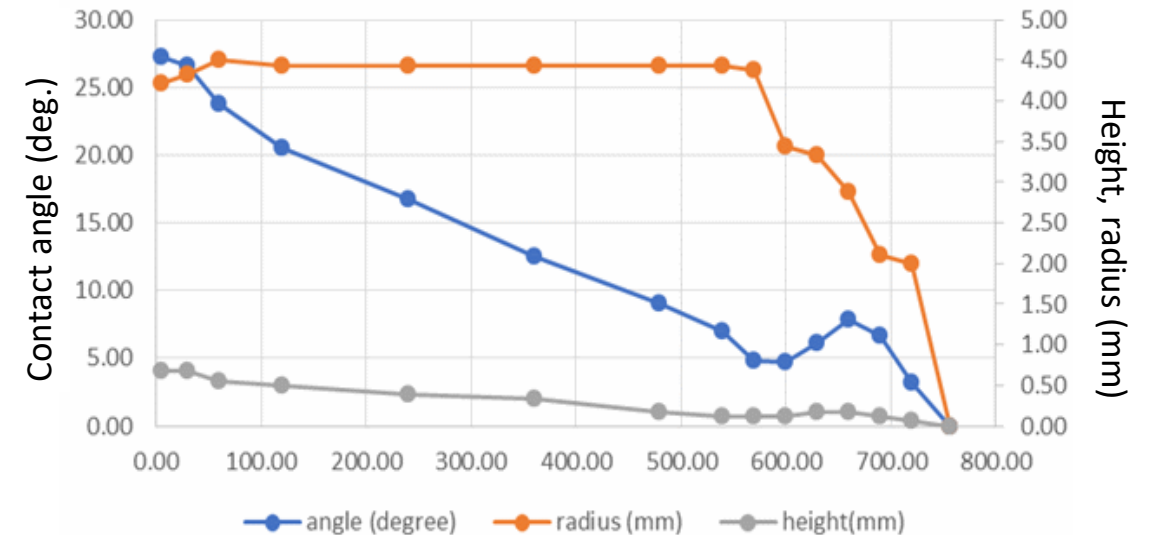
# Macroscopic water absorption: contact angle measurements

- metal oxide layer on glass substrate ( $\sim 10 \text{ ug metal / cm}^2$ ), calcined at  $300^\circ\text{C}$
- water droplet ( $1 \text{ uL}$ ) deposited at initial 40% humidity

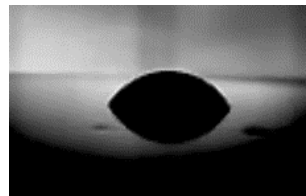
$\text{ThO}_2$



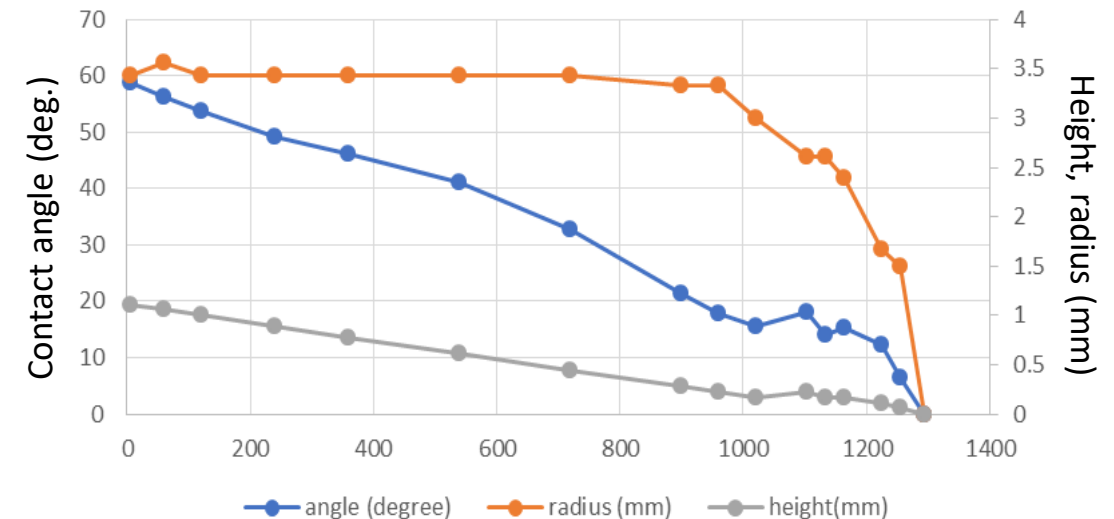
Init. contact angle =  $27^\circ$



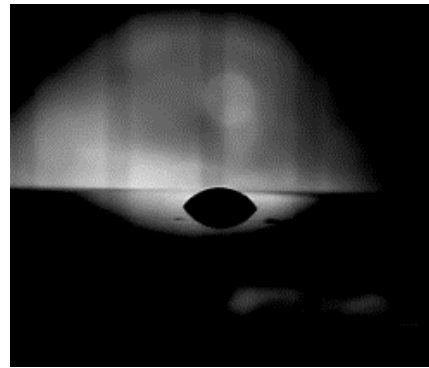
$\text{CeO}_2$



Init. contact angle =  $58^\circ$

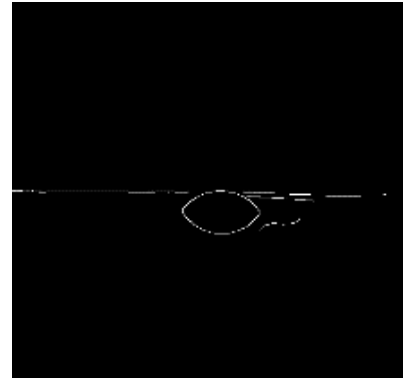


# Macroscopic water absorption: contact angle measurements



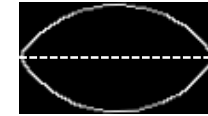
1. Greyscale
2. Blur
3. Edge detect
4. Dilate
5. Erode

Image contour



6. Adjust to horizontal
7. Select largest contour
8. Crop, bisect

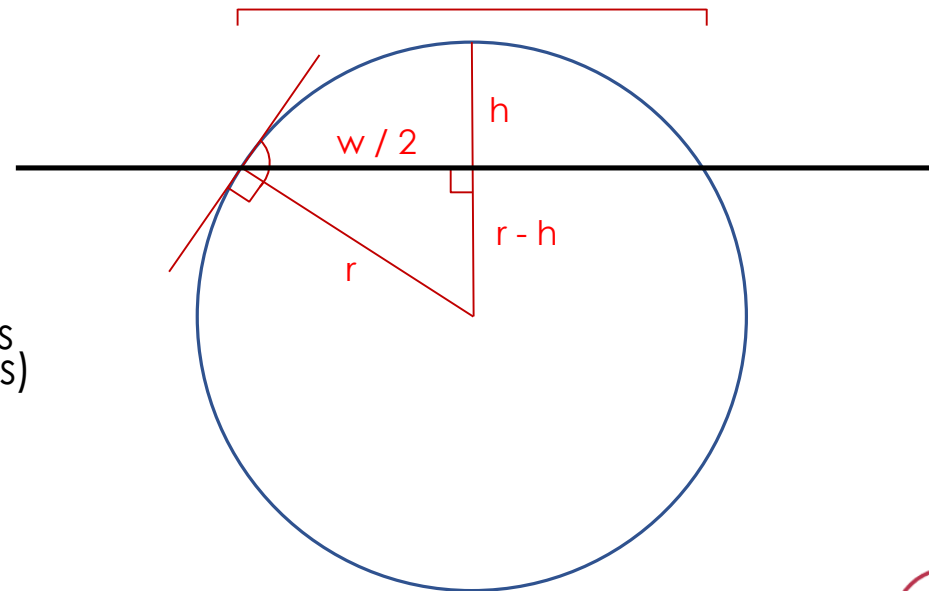
droplet contour



$$r = (h / 2) + (w / (8 * h))$$

$$CA = 90 - \sin^{-1}(r - h / r)$$

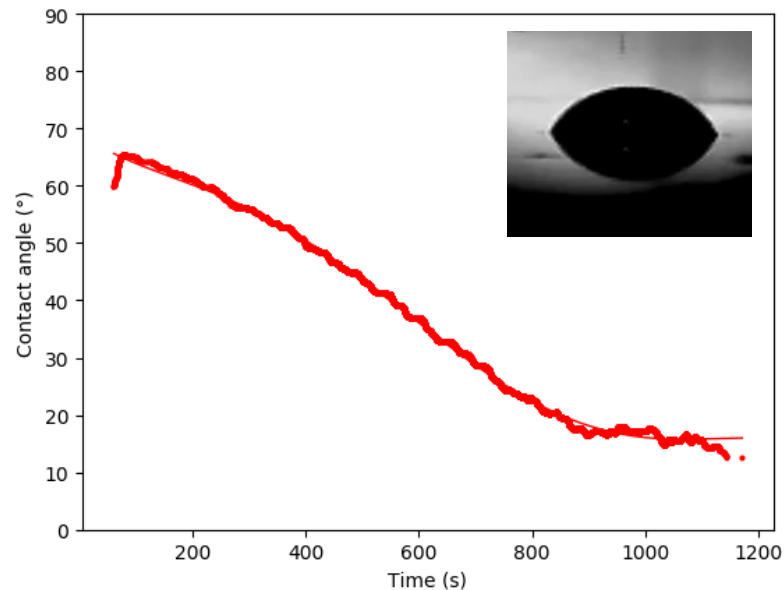
As the drop evaporates and flattens, the modelled circle gets bigger (w increases, h decreases) and the CA decreases



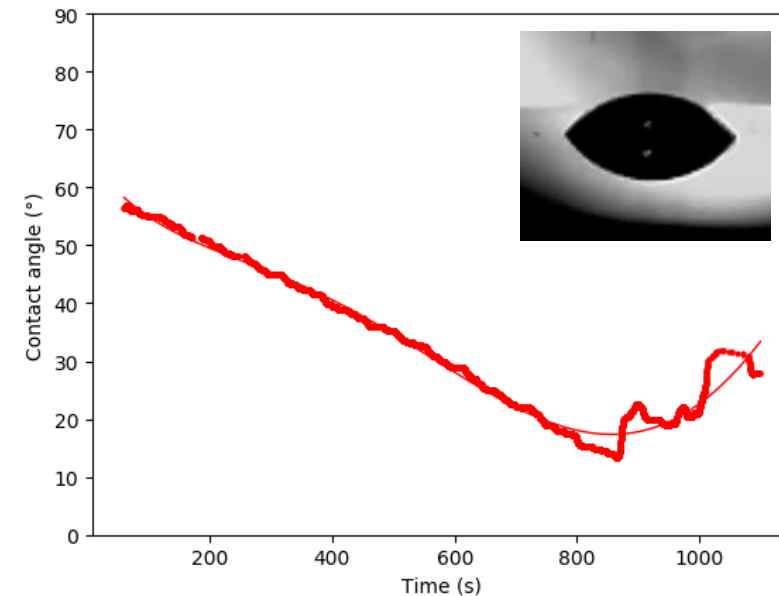
w

# Macroscopic water absorption: contact angle measurements

UO<sub>2</sub> calcined at 300°C, 40% hum.

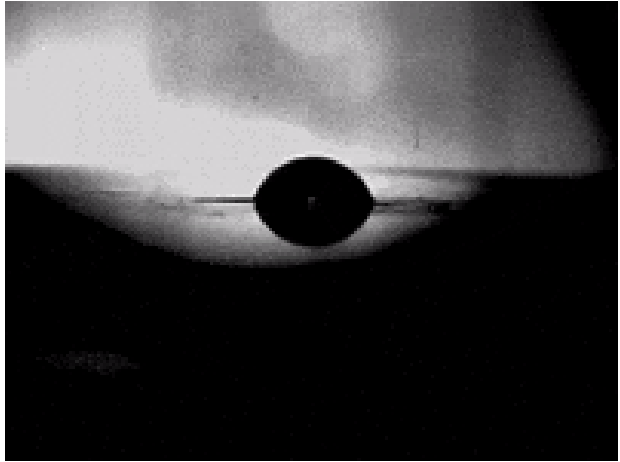


UO<sub>2</sub> calcined at 400°C, 40% hum.



- Calcination at higher temperature gives a lower initial contact angle.
- Rate of evaporation remains approx. the same.
- More contraction events seen for more hydrophilic surface.

# Contact angle measurements: Further work

- Reduce size of equipment to fit through glove-box port.
  - Improve camera / lighting to give better illumination and resolution.
  - Improve automated image recognition.
- 
- Collect more data at different humidities and calcination temperatures, of  $\text{CeO}_2$ ,  $\text{ThO}_2$ ,  $\text{UO}_2$ .
  - Change pH and ionic strength (e.g. salt content) of droplets.
  - Measure repeatability of on dry versus pre-wetted surfaces.

# Conclusions

---

- Thin-layers of ceria and thoria (and Urania and plutonia) produced through drop-coating process onto glass and metal surfaces.
- Oxide-coated piezoelectric crystal electrodes used to measure the extent of water absorption onto the oxide surface via changes in frequency.
- Temperature and humidity of the system altered to produce isotherms and the energy of water binding determined.
- Contact angle measurement of water droplets on the oxide layers indicate the wettability and hydrophilicity of the surfaces. Pilot studies indicate significant differences between ceria and thoria, and effects due to calcination temperature and humidity.

# Acknowledgments

## Lancaster University

Pat Murphy

Richard Wilbraham

Fabrice Andrieux



## ITU

Detlef Wegen



## NNL

Robin Taylor

Robin Orr

Dave Woodhead



# Thanks for your attention



# Atomistic simulation of Am incorporation into $\text{PuO}_2$

William Neilson, Lancaster University

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Supervisor: Dr Samuel T. Murphy

TRANSCEND Thematic Meeting

12<sup>th</sup> Nov 2019  
Lancaster

## INTRODUCTION

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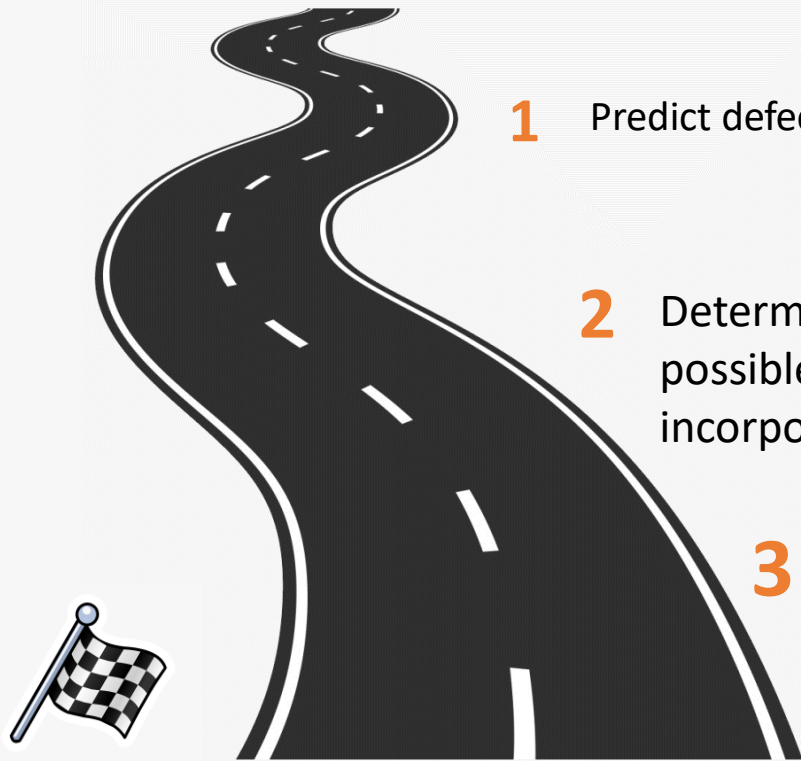
**This project will use atomistic simulation to understand the defect chemistry of  $\text{PuO}_2$ , and how incorporation of Am into  $\text{PuO}_2$  may contribute to canister corrosion.**

### MOTIVATION

- Want to understand if canisters used to hold  $\text{PuO}_2$  are vulnerable to corrosion. This could potentially result in the evolution of hydrogen gas from corrosion of the surface by entrained water.
- The conditions do not appear to be sufficiently oxidising to promote corrosion, however experiments have indicated the existence of a hyperstoichiometric  $\text{PuO}_{2+x}$  that could act as the precursor to corrosion.
- Oxidation may be being driven by changes in the defect chemistry of  $\text{PuO}_2$  due to radioactive decay, in particular, the accumulation of Am.
- Americium exhibits complex chemistry with multiple oxidation states, some of which may promote the formation of  $\text{PuO}_{2+x}$ .

## PLAN

---



- 1** Predict defect chemistry in  $\text{PuO}_2$  as function of environmental variables.
- 2** Determine energies of Am incorporation into  $\text{PuO}_2$  lattice for all possible oxidation states, allowing prediction of mode of incorporation.
- 3** Study whether the Am incorporation is capable of electrically activating  $\text{PuO}_2$ , informing whether this is a contributor to corrosion.

## 1 PREDICTING DEFECT CHEMISTRY IN $\text{PuO}_2$ AS FUNCTION OF ENVIRONMENTAL VARIABLES

i Determine formation energies for intrinsic defects in  $\text{PuO}_2$ :

- $O_i^{\prime\prime}, V_O^{\bullet\bullet}, Pu_i^{\bullet\bullet\bullet}, V_{Pu}^{\prime\prime\prime\prime}$  + variations of these at varying charge states.
- Utilise LDA + U functional in *ab initio* simulation.

ii Combine DFT data with thermodynamics to predict defect chemistry in  $\text{PuO}_2$  as function of environmental variables:

- Defect concentration:

$$c_i = m_i \exp\left(\frac{-\Delta G_f^i}{k_B T}\right)$$

Where:

$$\Delta G_f^i = \Delta E - T\Delta S + \sum_{\alpha} n_{\alpha} \mu_{\alpha} + q_i \mu_e$$

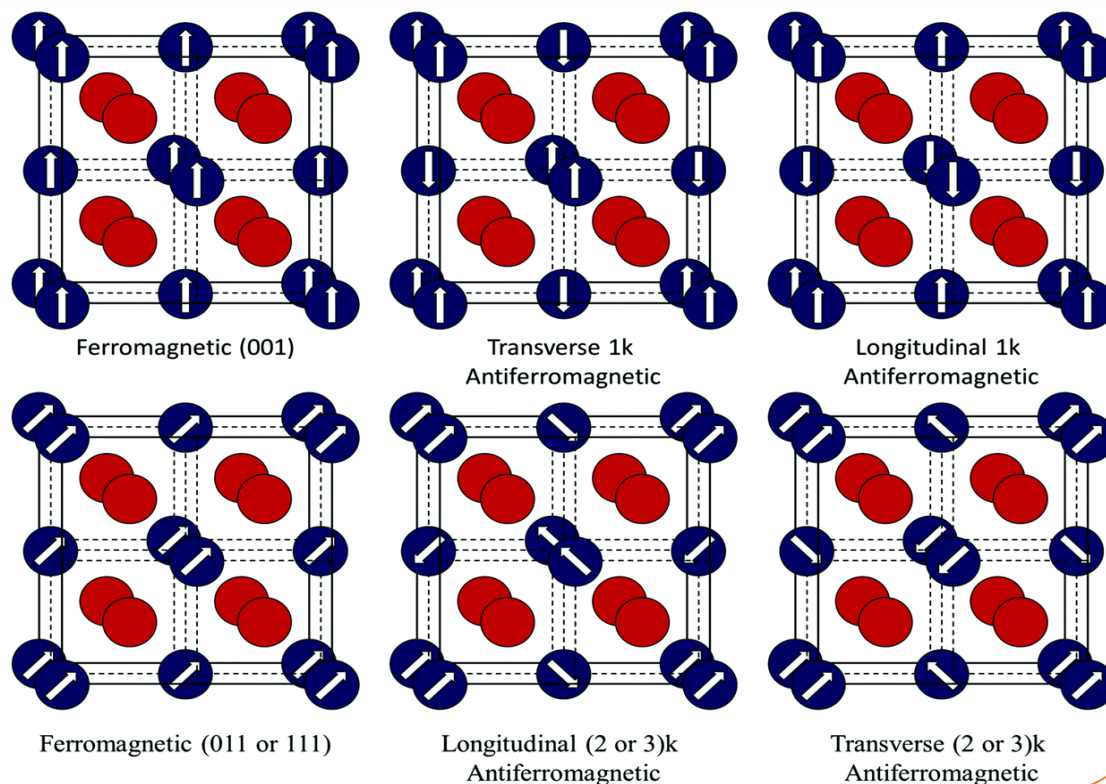
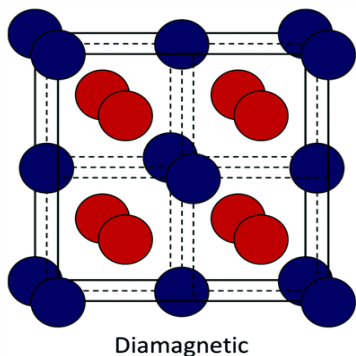
- The vibrational entropy change due to introduction of defects,  $\Delta S$ , is obtained with empirical calculations, and combined with DFT defect energies.
- With  $\text{UO}_2$ , this approach led to improved replication of experimental data and the solving of the 'uranium vacancy problem' when combined with interstitial clusters.

## 1 PREDICTING DEFECT CHEMISTRY IN $\text{PuO}_2$ AS FUNCTION OF ENVIRONMENTAL VARIABLES

### Considerations

- 2 x 2 x 2 supercells to be used, simulating 96 atoms.
- Magnetic order of  $\text{PuO}_2$  to be considered.

- Diamagnetic ground-state traditionally inferred, however Pegg *et al* (2018) propose longitudinal 3k antiferromagnetic ground-state.

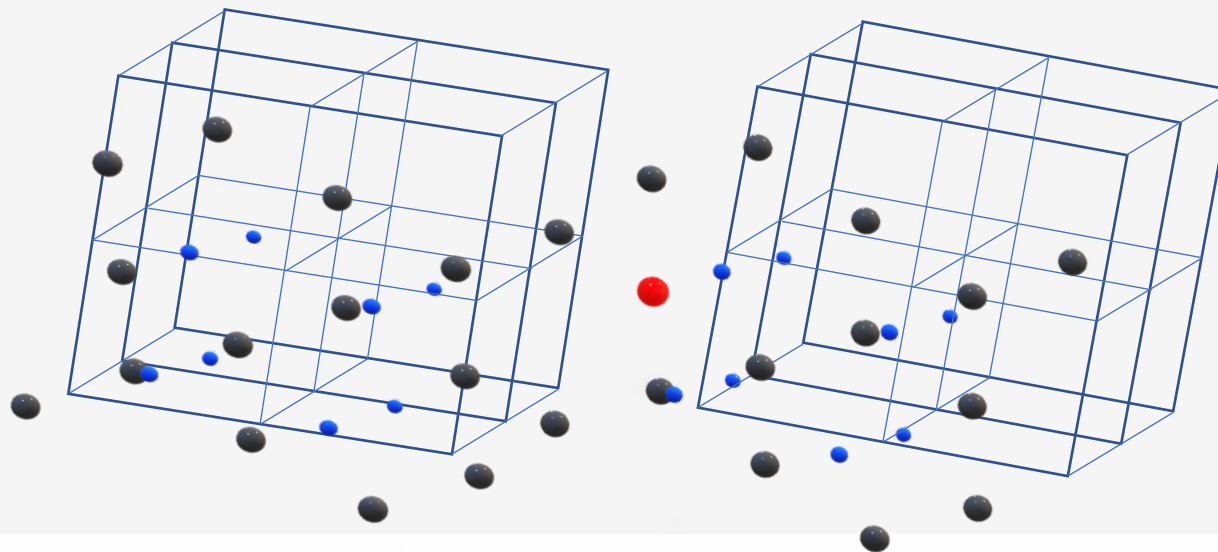


## 2 DETERMINE ENERGIES OF Am INCORPORATION INTO $\text{PuO}_2$ LATTICE

The energies of Am incorporation will be determined for all possible oxidation states, allowing prediction of:

- The mode of Am incorporation.
- Its oxidation state.
- The presence of charge compensating defects.

Depiction of  $\text{PuO}_2$  fluorite cell:



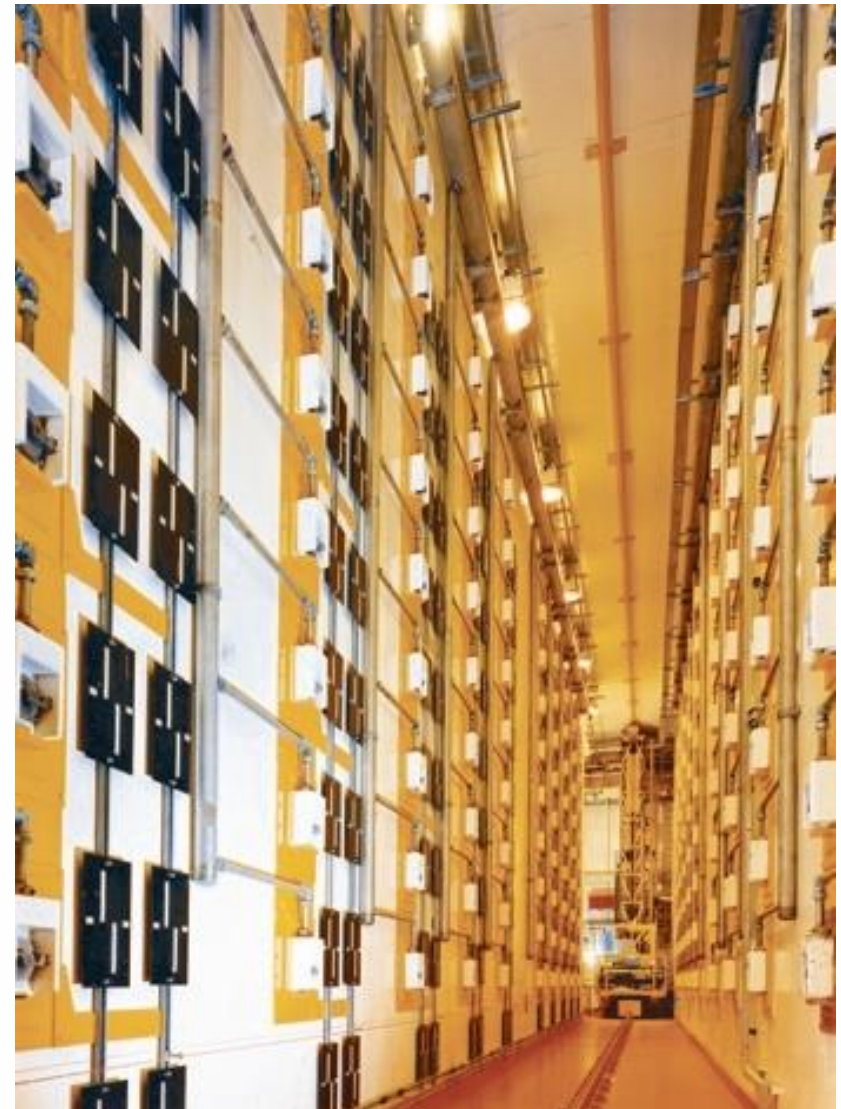
Black = Pu  
Blue = O  
Red = Am



### 3 IS INCORPORATION OF Am CAPABLE OF ELECTRICALLY ACTIVATING $\text{PuO}_2$

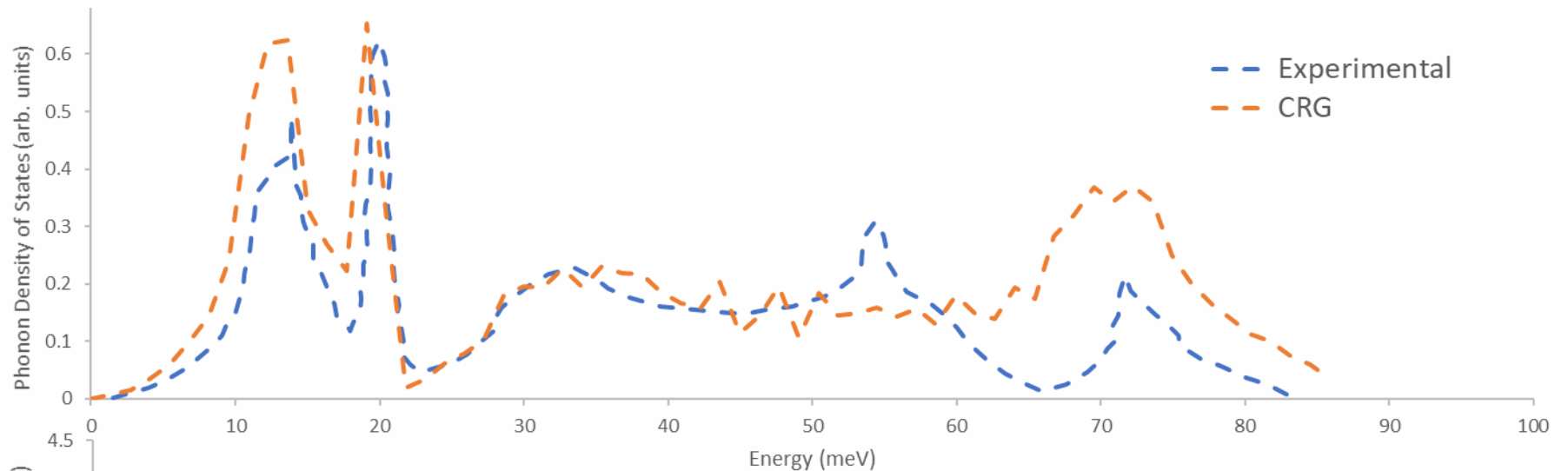
If Am incorporation found to be capable of electrically activating  $\text{PuO}_2$ , can begin to ask the following questions:

- What is the corrosion rate?
- What is the gas production rate?
- How does this impact the lifetime of the canisters?

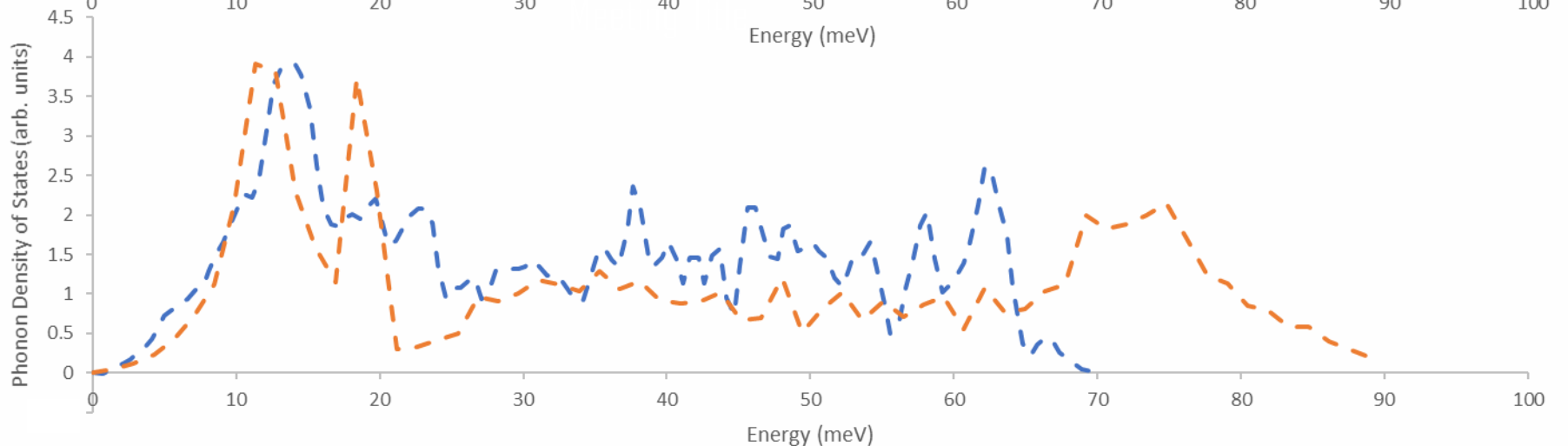


## MODEL VALIDATION: Phonon DOS from experiment compared with the Cooper-Rushton-Grimes (CRG) potential

$\text{UO}_2$



$\text{PuO}_2$





## MODEL VALIDATION: Lattice parameters & elastic constants of PuO<sub>2</sub>

	Lattice constant (Å)	Bulk modulus (GPa)	Crystal Symmetry (Space group number)	Magnetic configuration
<b>This work</b> (Empirical pair potential)	5.38	225.16	$Fm\bar{3}m$ (225)	Diamagnetic
<b>Experiment</b>	5.395-5.398 <sup>[1]</sup>	178-379 <sup>[2]</sup>	$Fm\bar{3}m$ (225)	Exp.
<b>PBEsol +U<sup>[2]</sup></b> (Density Functional Theory with Hubbard correction)	5.415	215	$Fm\bar{3}m$ (225)	Longitudinal 3k antiferromagnetic

[1] J. T. Pegg, A. E. Shields, M. T. Storr, A. S. Wills, D. O. Scanlon, N. H. de Leeuw, Hidden magnetic order in plutonium dioxide nuclear fuel, *Physical Chemistry Chemical Physics*, **20**, 20943 (2018)

[2] J. M. Haschke, T. H. Allen, L. A. Morales, Reaction of Plutonium Dioxide with Water: Formation and Properties of PuO<sub>2+x</sub>, *Science*, **287**, 285-287 (2000)



Transformative Science and Engineering for Nuclear Decommissioning



Thank you



Transformative Science and Engineering for Nuclear Decommissioning

## Atomistic Simulation of the ageing of $\text{PuO}_2$

Elanor Murray, University of Birmingham

TRANSCEND Theme meeting

12<sup>th</sup> November 2019  
Lancaster





Transformative Science and Engineering for Nuclear Decommissioning

## About me...

- BSc Natural Sciences: Physics and Chemistry
- MSc Nuclear Decommissioning and Waste Management
- MSc project at Tradebe in Winfrith



- Now: 'Atomistic Simulation of the ageing of  $\text{PuO}_2$ '

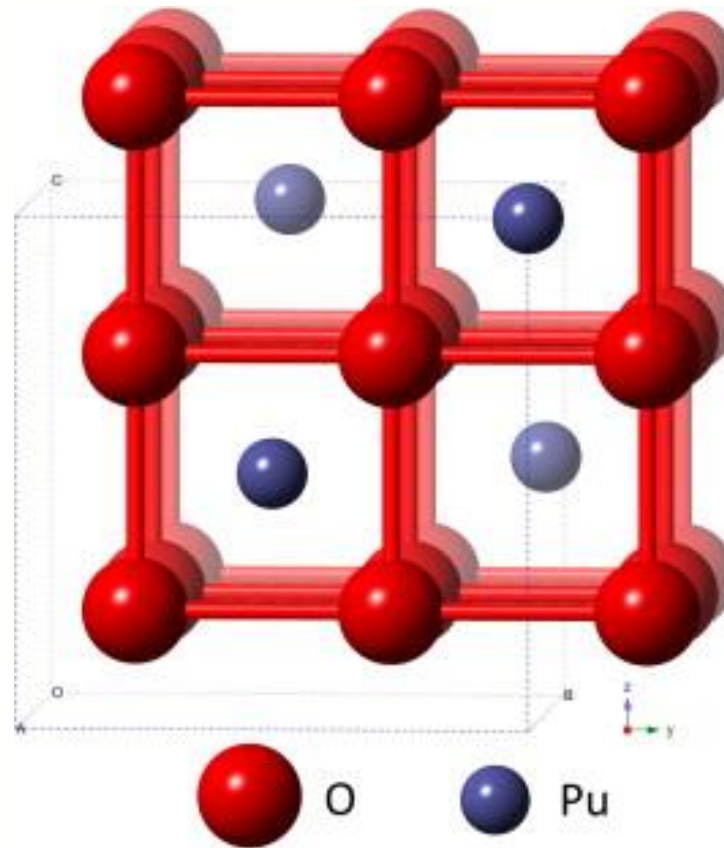
Supervisor: Dr Mark Read

School of Chemistry

## Stockpile



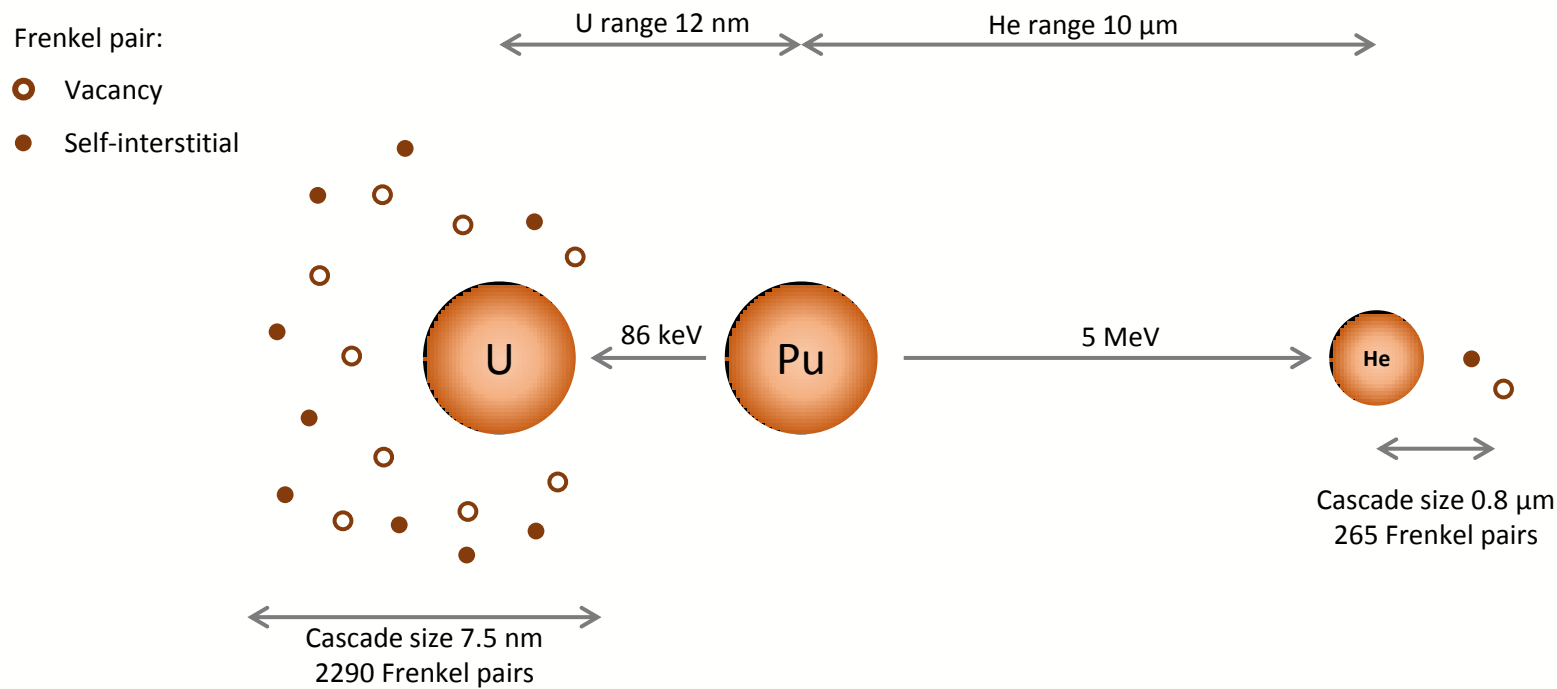
## Plutonium Dioxide



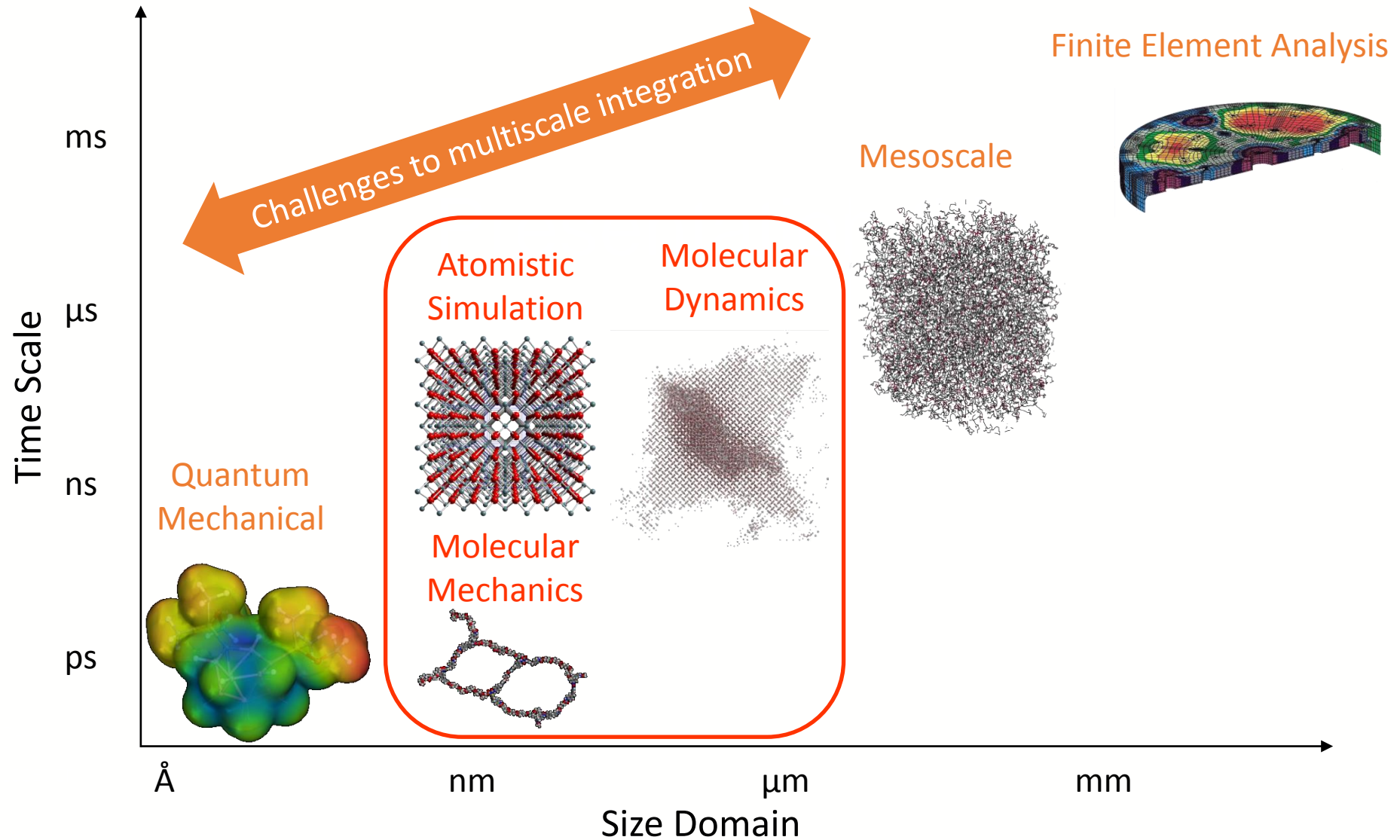
*Ref: Read MSD, Jackson RA. Journal of Nuclear Materials. 2010;406(3):293*

# Ageing Effects in Plutonium

- Lattice damage
- Helium bubble in-growth
- Potential void swelling

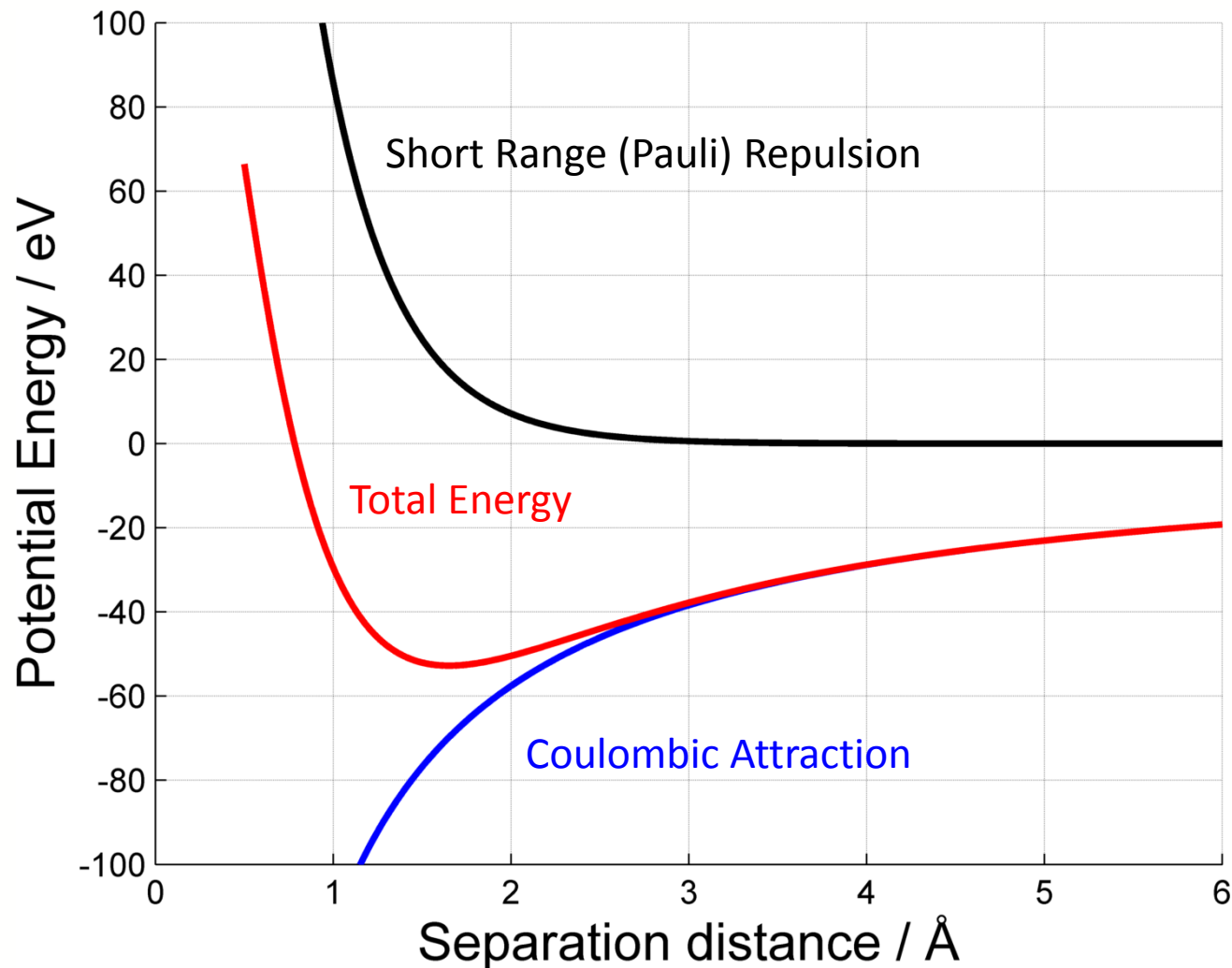


# Modelling scales and regimes





## The Potential Model



$$U_L = \underbrace{\sum_{ij} \frac{q_i q_j}{4\pi\epsilon_0 r_{ij}}}_{\text{Coulombic Energy}} + \underbrace{\sum_{ij} \Phi_{ij}(r_{ij})}_{\text{Short-Range}}$$

# The Potential Model

- The short range potential

**The Lennard-Jones  
Potential:**

$$\phi_{ij}(r_{ij}) = 4\epsilon \left[ \left( \frac{\sigma}{r_{ij}} \right)^{12} - \left( \frac{\sigma}{r_{ij}} \right)^6 \right]$$

**The Morse Potential:**

$$\phi_{ij}(r_{ij}) = D_e [e^{(-2\gamma(r-r_0))} - 2e^{(-\gamma(r-r_0))}]$$

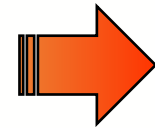
**Buckingham potential:**  
Suitable for ionic solids

$$\phi(r_{ij})_{Buck} = \underbrace{A_{ij} \exp\left(\frac{-r_{ij}}{\rho_{ij}}\right)}_{\text{Electron repulsion}} - \underbrace{\frac{C_{ij}}{r_{ij}^6}}_{\text{Transient dipole attraction}}$$

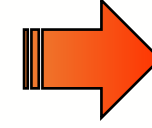
## GULP overview



Crystal Structure  
'Force Field'

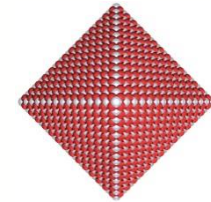


**GULP**



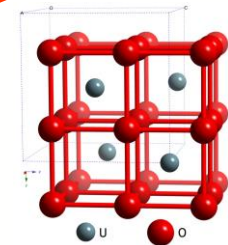
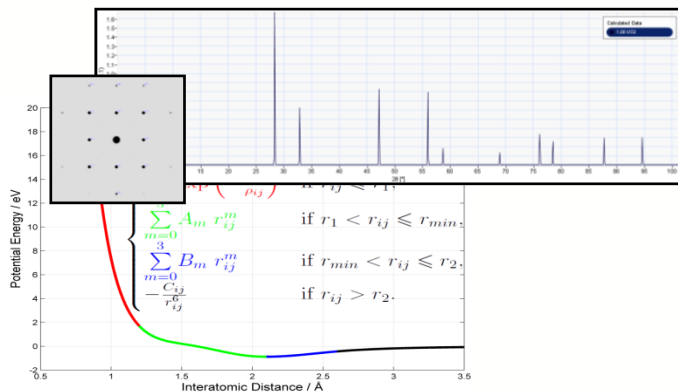
Geometry Optimised  
Crystal Structure

Physical Properties:  
Mechanical  
Optical



Initial position of ions  
Forces acting between them

Geometry optimise  
Final position of ions  
Predict properties



## Potential Evaluation for $\text{PuO}_2$

Property		Calculated	Experimental	$\Delta\%$
Lattice Constant	$a_0$ (Å)	5.398117	5.39819 <sup>a</sup>	-0.001
Ionic Distances	$\text{Pu}^{4+} - \text{Pu}^{4+}$ (Å)	3.817	3.816 <sup>b</sup>	0.026
	$\text{Pu}^{4+} - \text{O}^{2-}$ (Å)	2.3375	2.337 <sup>b</sup>	0.021
	$\text{O}^{2-} - \text{O}^{2-}$ (Å)	2.6991	2.698 <sup>b</sup>	0.041
Elastic Constant Matrices	$C_{11}$ (GPa)	408.557	430.6 <sup>b</sup>	-5.119
	$C_{12}$ (GPa)	130.2112	128.4 <sup>b</sup>	1.411
	$C_{44}$ (GPa)	67.3014	67.3 <sup>b</sup>	0.002
Bulk Modulus	B (GPa)	222.99314	-	-
Shear Modulus	K (GPa)	84.8231	-	-
Youngs Moduli	Y (GPa)	345.6173	-	-
Static dielectric constant tensor	$\epsilon_0$	15.91823	-	-
High frequency dielectric constant tensor	$\epsilon_\infty$	3.22557	-	-

The potentials used for  $\text{PuO}_2$  provide agreement with elastic constants and crystallographic data.

Ref a R. Belin, P. Valenza, M. Reynaud, P. Raison *J. Appl. Crystallogr.*, 37 (6) (2004), pp. 1034-1037  
 Ref b Meis et al. *Materials Science and Engineering: B*. 1998; 57(1):52:61

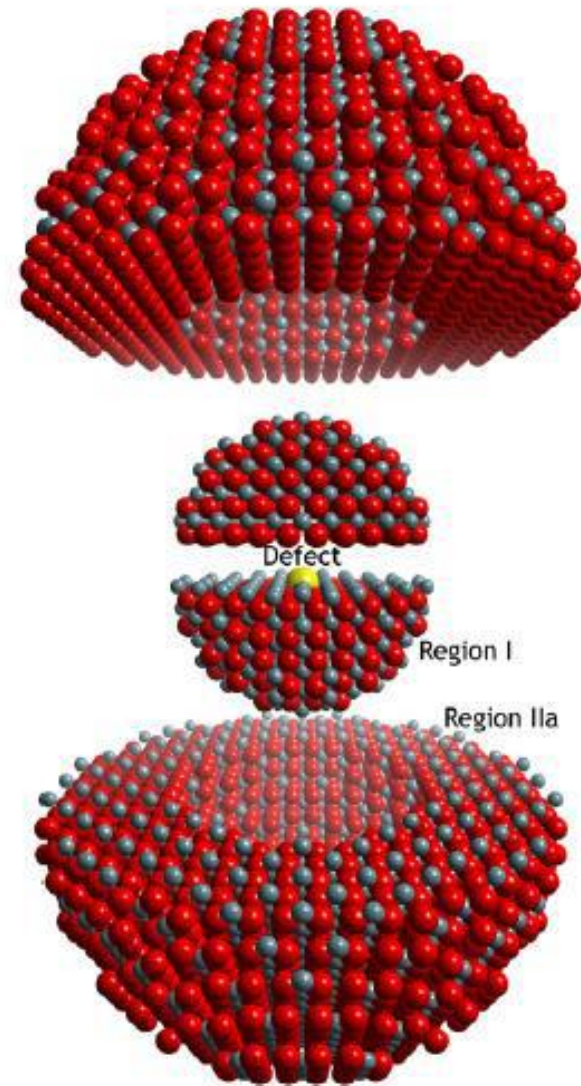
## Mott - Littleton

Divide the defective lattice into two regions:

**Region I:** containing the defect and a certain number of immediate neighbours

**Region IIa:** containing the rest of the crystal lattice, described by a continuum approximation

	Size (Å)	Number of Ions
Region I	14	1888
Region IIa	28	12344

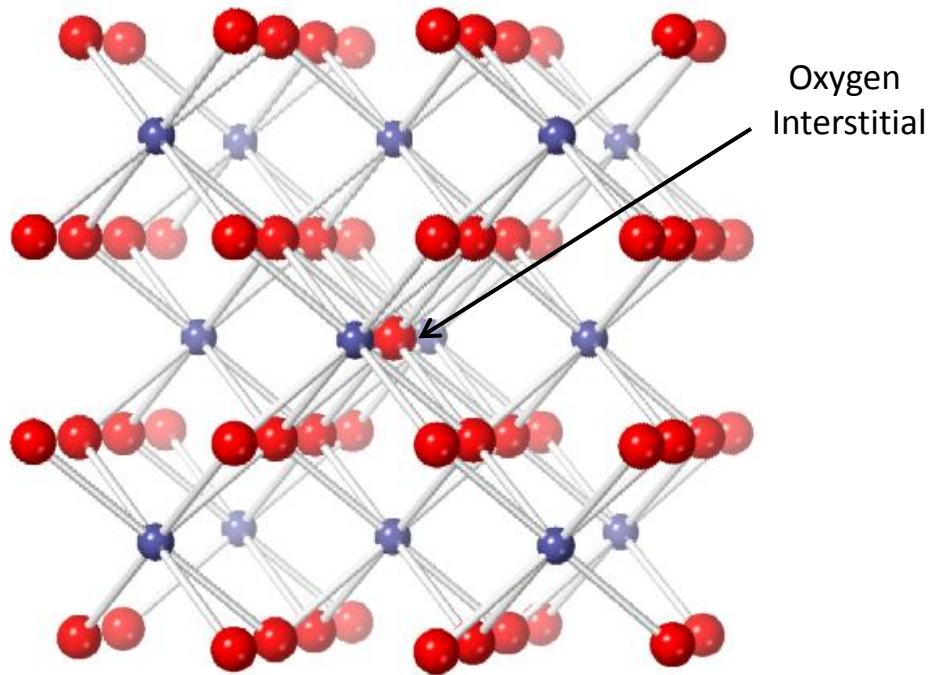


## Defect Formation Energies for Isolated Defects

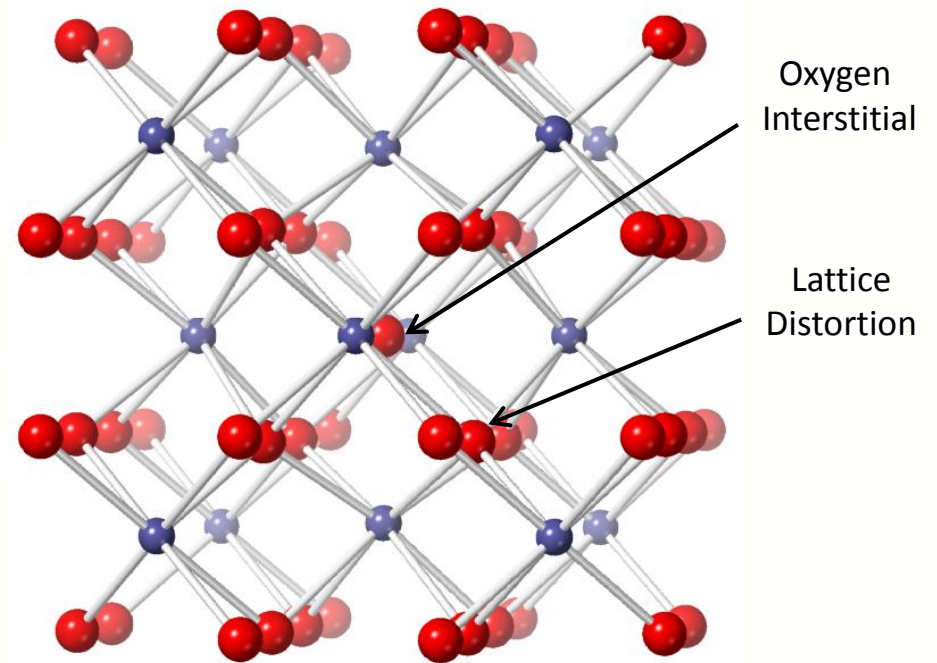
Point Defect		Position	Formation energy (eV)
Plutonium vacancy	$V_{Pu}^{''''}$	(0, 0, 0)	80.03
Oxygen vacancy	$V_O^{**}$	$(\frac{1}{4}, \frac{1}{4}, \frac{1}{4})$	17.09
Plutonium interstitial	$Pu_i^{....}$	$(\frac{1}{2}, \frac{1}{2}, \frac{1}{2})$	-59.97
Oxygen interstitial	$O_i^{''}$	$(\frac{1}{2}, \frac{1}{2}, \frac{1}{2})$	-11.75

Plutonium and Oxygen interstitials were placed in octahedral holes.

## Oxygen Interstitial Visualisation



Unrelaxed structure



Relaxed structure

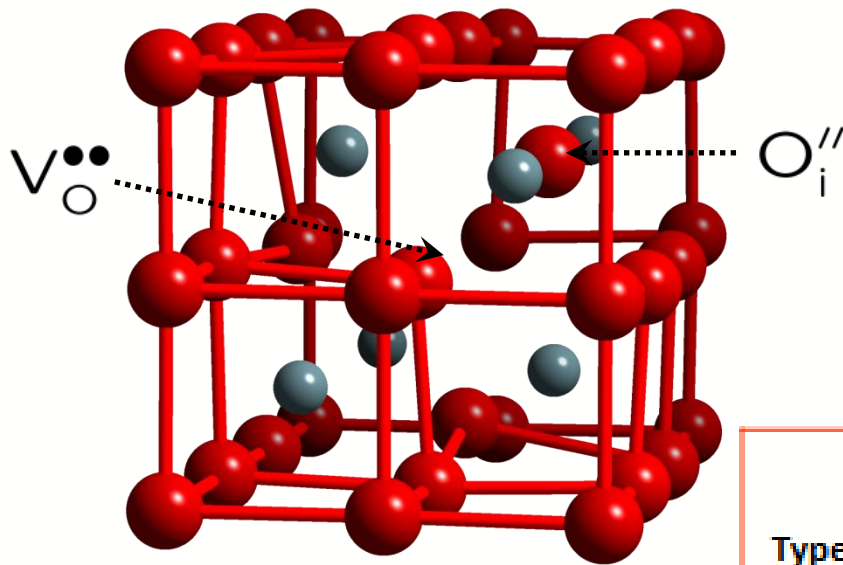
## Unbound Defect Formation Energies

Bound Defect	Formation reaction	Formation Energy (eV/Defect)
Schottky Trio	$\text{Pu}_{\text{Pu}}^{\times} + 2\text{O}_{\text{O}}^{\times} \rightleftharpoons \text{V}_{\text{Pu}}^{\prime\prime\prime} + 2\text{V}_{\text{O}}^{\bullet\bullet} + \text{PuO}_{2(\text{surface})}$	3.545
Oxygen Frenkel Pair	$\text{O}_{\text{O}}^{\times} \rightleftharpoons \text{V}_{\text{O}}^{\bullet\bullet} + \text{O}_{\text{i}}^{\prime\prime}$	2.668
Plutonium Frenkel Pair	$\text{Pu}_{\text{Pu}}^{\times} \rightleftharpoons \text{V}_{\text{Pu}}^{\prime\prime\prime} + \text{Pu}_{\text{i}}^{\bullet\bullet\bullet\bullet}$	10.029

The oxygen Frenkel pair is calculated to be the most energetically favourable.



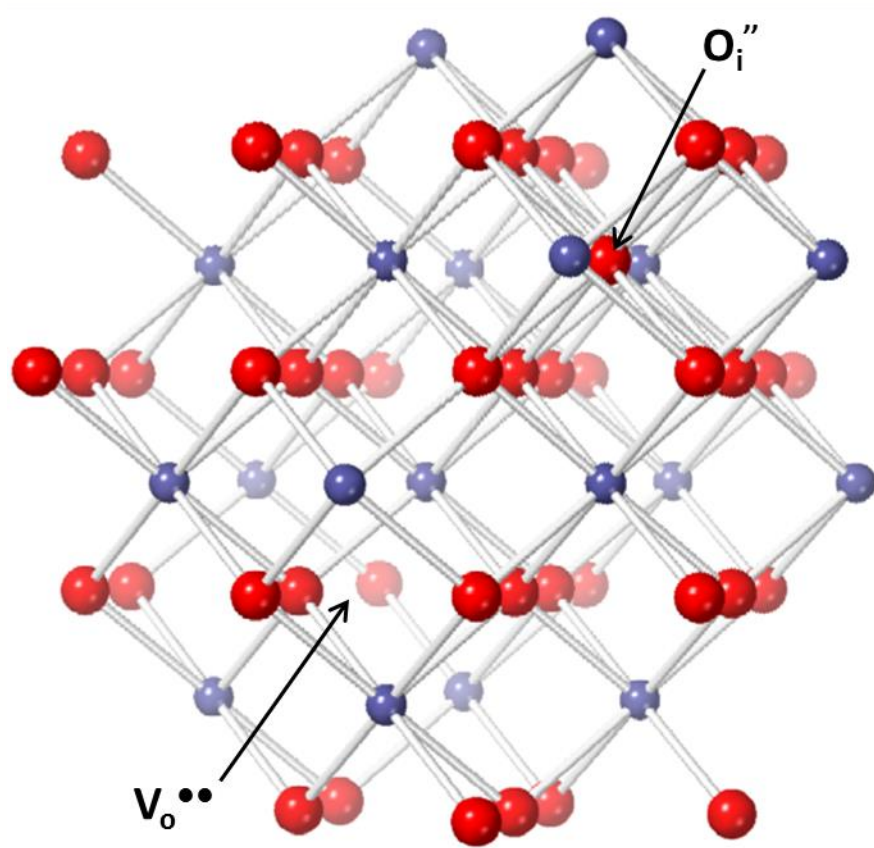
## Oxygen Frenkel Pair Configurations



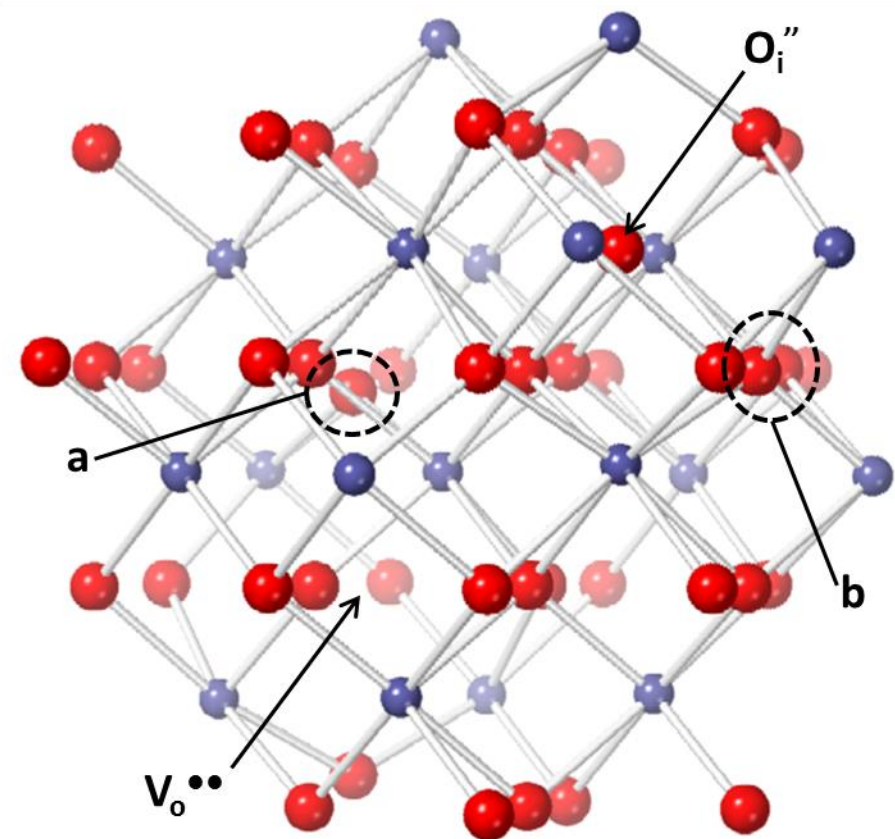
To prevent recombination, oxygen defects are separated by a plutonium ion.

Type of defect	$V_O$ position	$O_i''$ position	Formation energy (eV)	Formation energy (eV/Defect)	Binding energy (eV/Defect)
OFP 1	$(-\frac{1}{4}, -\frac{1}{4}, -\frac{1}{4})$	$(\frac{1}{2}, \frac{1}{2}, \frac{1}{2})$	4.138	2.069	-0.599
OFP 2	$(-\frac{1}{4}, -\frac{1}{4}, \frac{1}{4})$	$(\frac{1}{2}, \frac{1}{2}, \frac{1}{2})$	4.2321	2.116	-0.552

## Oxygen Frenkel Pair Configurations

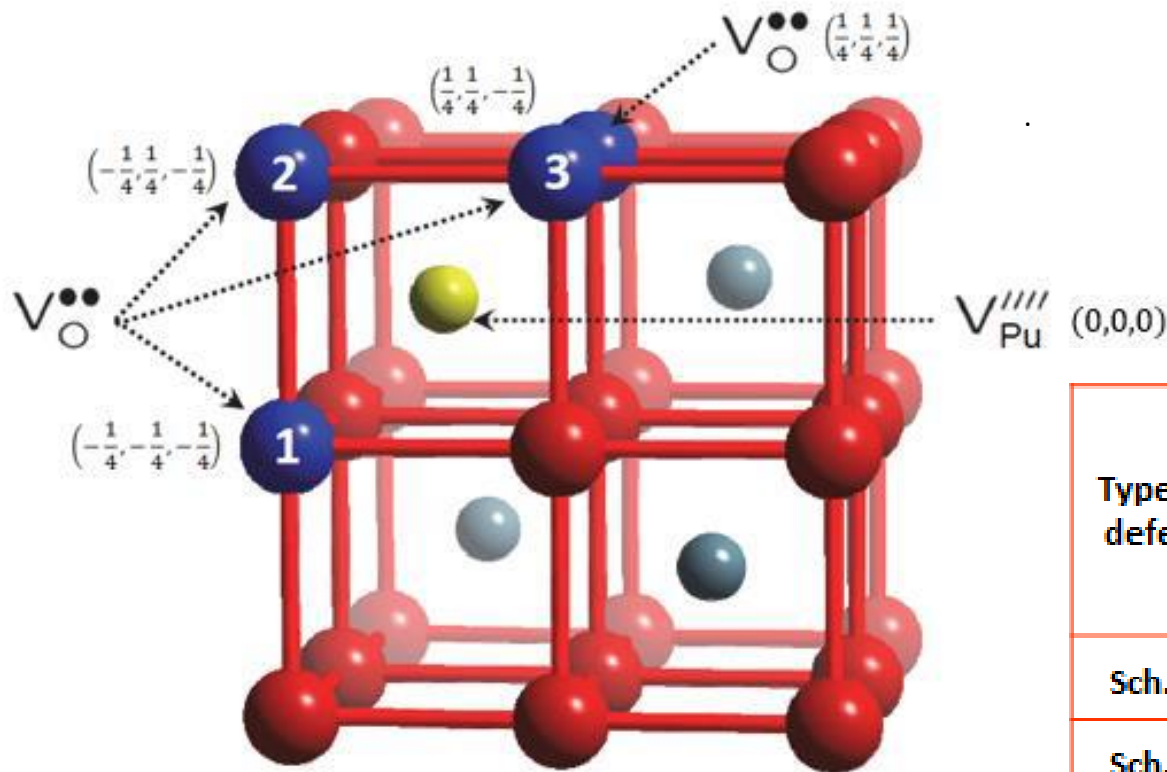


Unrelaxed structure



Relaxed structure

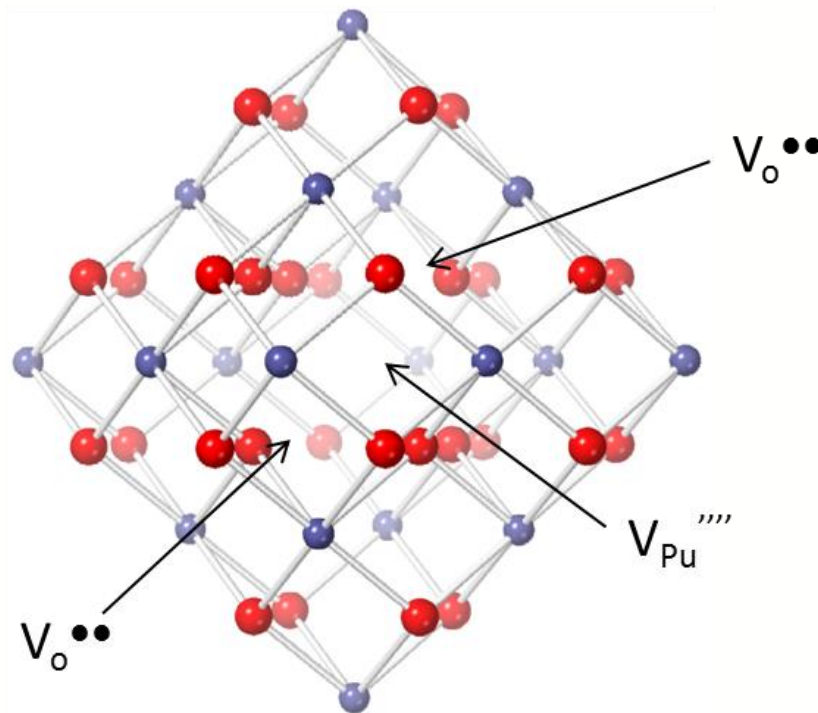
## Schottky Defect Configurations



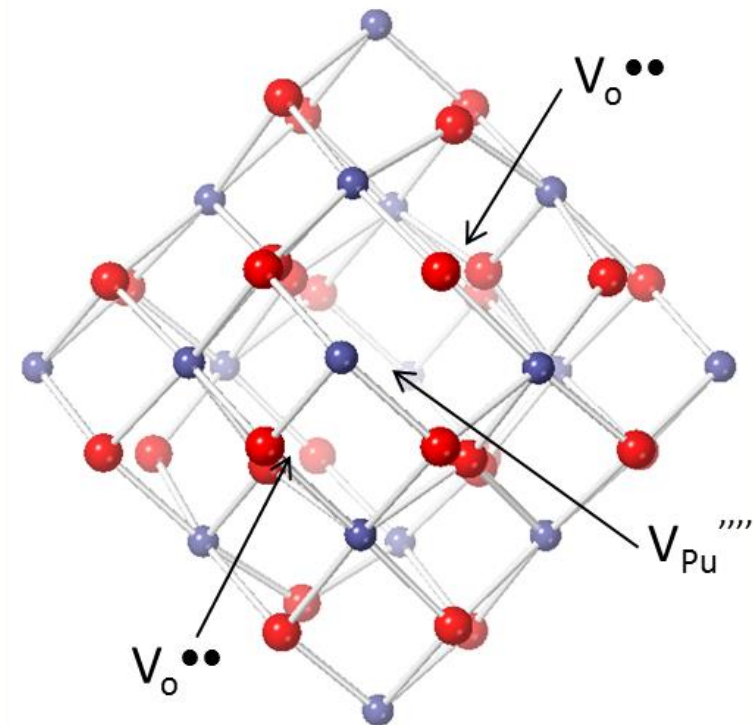
Compared the three different Schottky configurations.

Type of defect	Second $V_O$ position	Formation energy (eV)	Formation energy (eV/Defect)	Binding energy (eV/Defect)
Sch. 1	$(-\frac{1}{4}, -\frac{1}{4}, -\frac{1}{4})$	109.363	1.929	-1.616
Sch. 2	$(-\frac{1}{4}, \frac{1}{4}, -\frac{1}{4})$	109.369	1.931	-1.614
Sch. 3	$(-\frac{1}{4}, \frac{1}{4}, \frac{1}{4})$	109.916	2.114	-1.432

## Schottky Defect Configurations



Unrelaxed structure



Relaxed structure

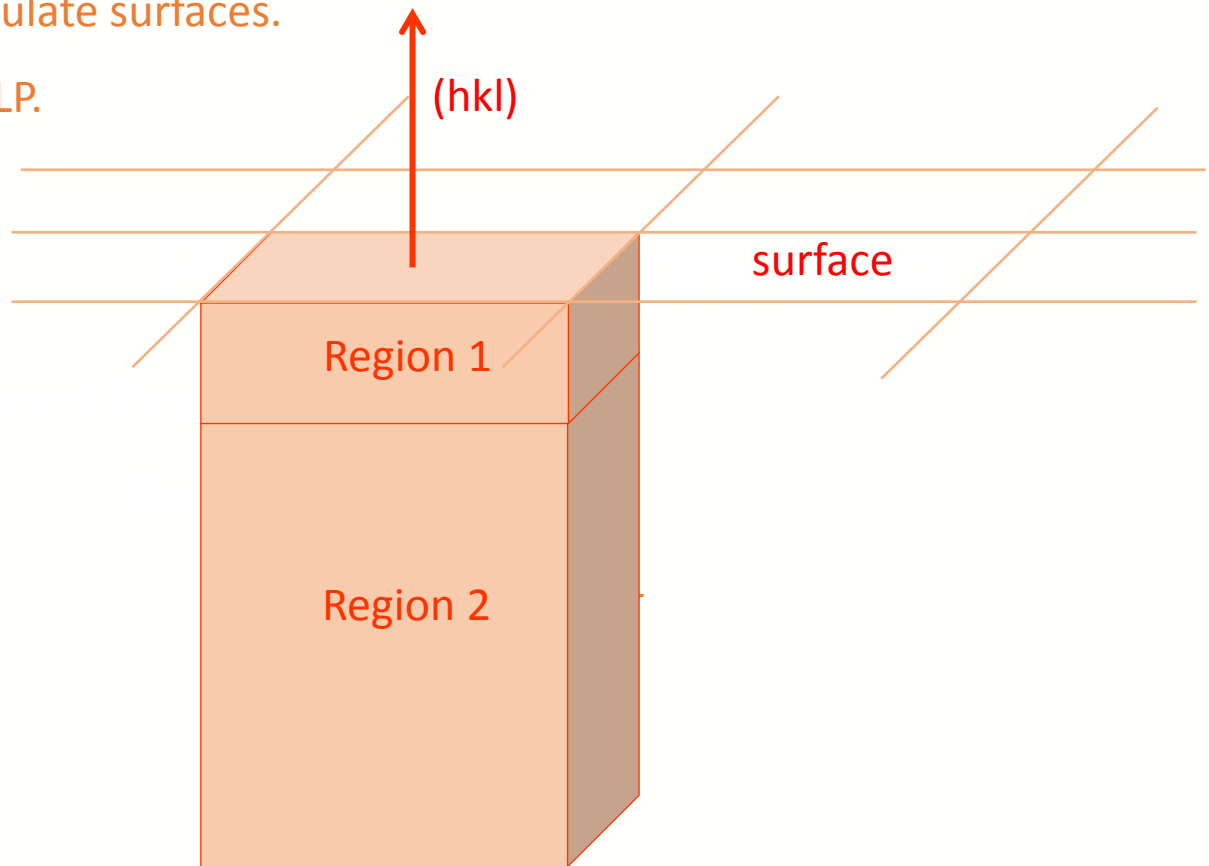
## Intrinsic Defect Energies

Bound Defect	Formation reaction	Defect Formation Energy		Binding Energy (eV/Defect)
		Unbound (eV/Defect)	Bound (eV/Defect)	
Schottky Trio	$\text{Pu}_{\text{Pu}}^x + 2\text{O}_{\text{O}}^x \rightleftharpoons \{\text{V}_{\text{Pu}}^{\prime\prime\prime} : 2\text{V}_{\text{O}}^{\bullet\bullet}\}^x + \text{PuO}_{2(\text{surface})}$	3.545	1.929	-1.616
Oxygen Frenkel Pair	$\text{O}_{\text{O}}^x \rightleftharpoons \{\text{V}_{\text{O}}^{\bullet\bullet} : \text{O}_{\text{i}}^{\prime\prime}\}^x$	2.668	2.069	-0.599
Plutonium Frenkel Pair	$\text{Pu}_{\text{Pu}}^x \rightleftharpoons \{\text{V}_{\text{Pu}}^{\prime\prime\prime} : \text{Pu}_{\text{i}}^{\bullet\bullet\bullet\bullet}\}^x$	10.029	7.868	-2.161

The Schottky trio and oxygen Frenkel pair are the most energetically favourable defects.

## Surface Simulations

- Have begun using METADISE to simulate surfaces.
- Using the same potentials as in GULP.



## Pure Surface Simulations

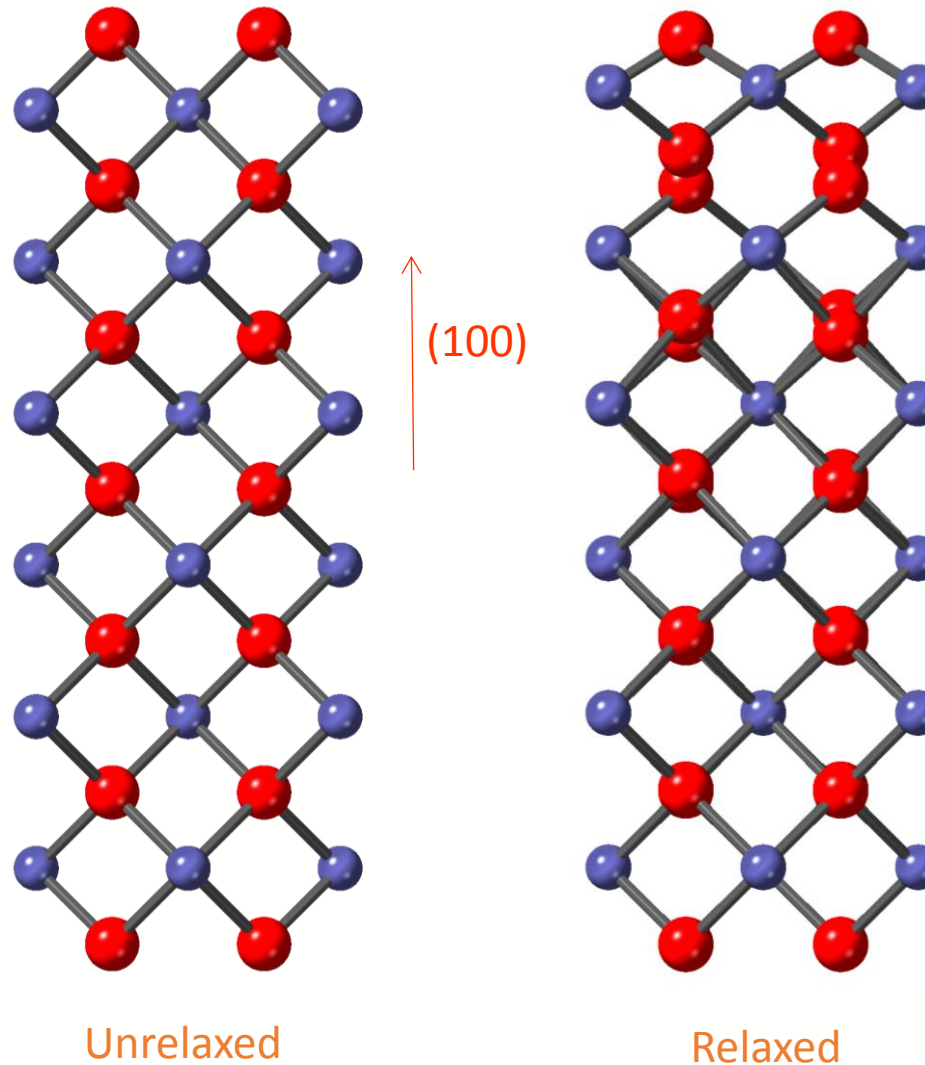
h	k	l	Unrelaxed $E_{\text{surf}}$ (Jm <sup>-2</sup> )	Relaxed $E_{\text{surf}}$ (Jm <sup>-2</sup> )	% $\Delta E_{\text{surf}}$ relaxation
1	0	0	6.3092	2.40634	-61.86
1	1	0	3.36026	1.79074	-46.71
1	1	1	1.67001	1.20452	-27.87
2	1	0	10.1207	2.57971	-74.51
2	1	1	6.55974	2.02959	-69.06
2	2	1	6.84231	1.94249	-71.61
3	1	0	11.10917	2.79665	-74.83
3	1	1	7.45802	2.29264	-69.26
3	3	1	2.91388	1.53115	-47.45

- Modelled the  $\{n10\}$ ,  $\{n11\}$  and  $\{nn1\}$  surfaces.  
Where  $n=1,2,3$ .
- Found the  $\{nn1\}$  surfaces to be the most energetically stable.



# 100

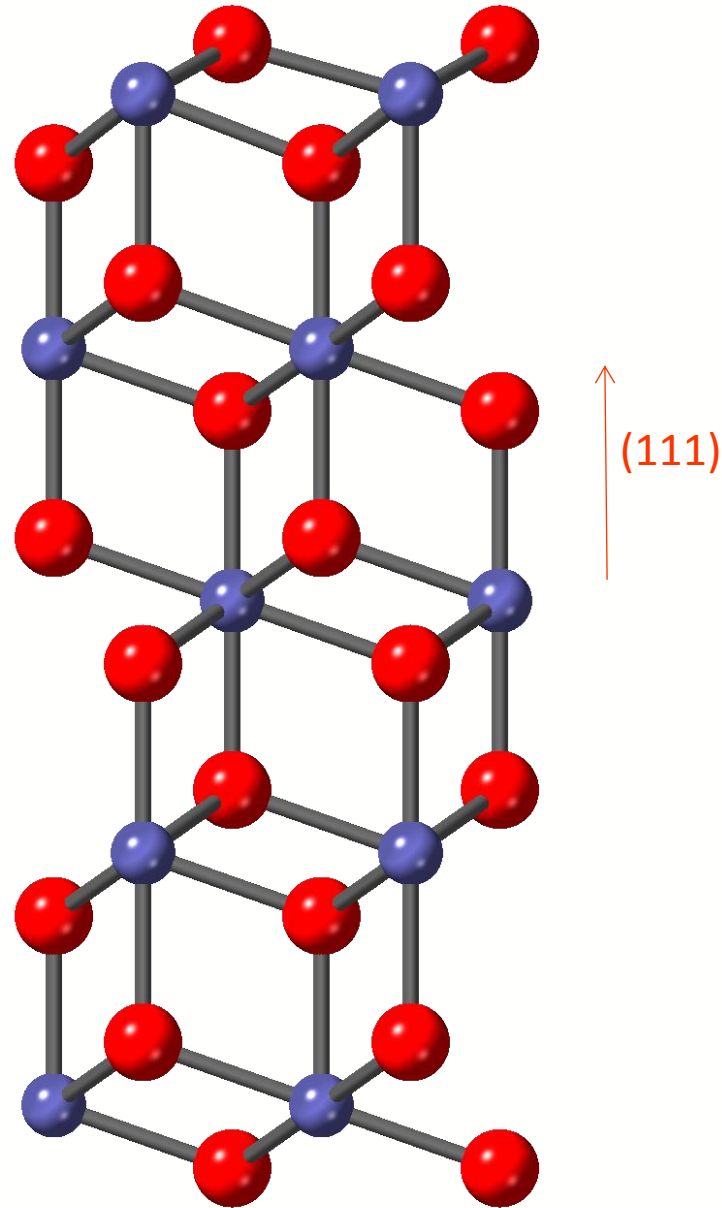
- Less stable surfaces had greater surface relaxation.





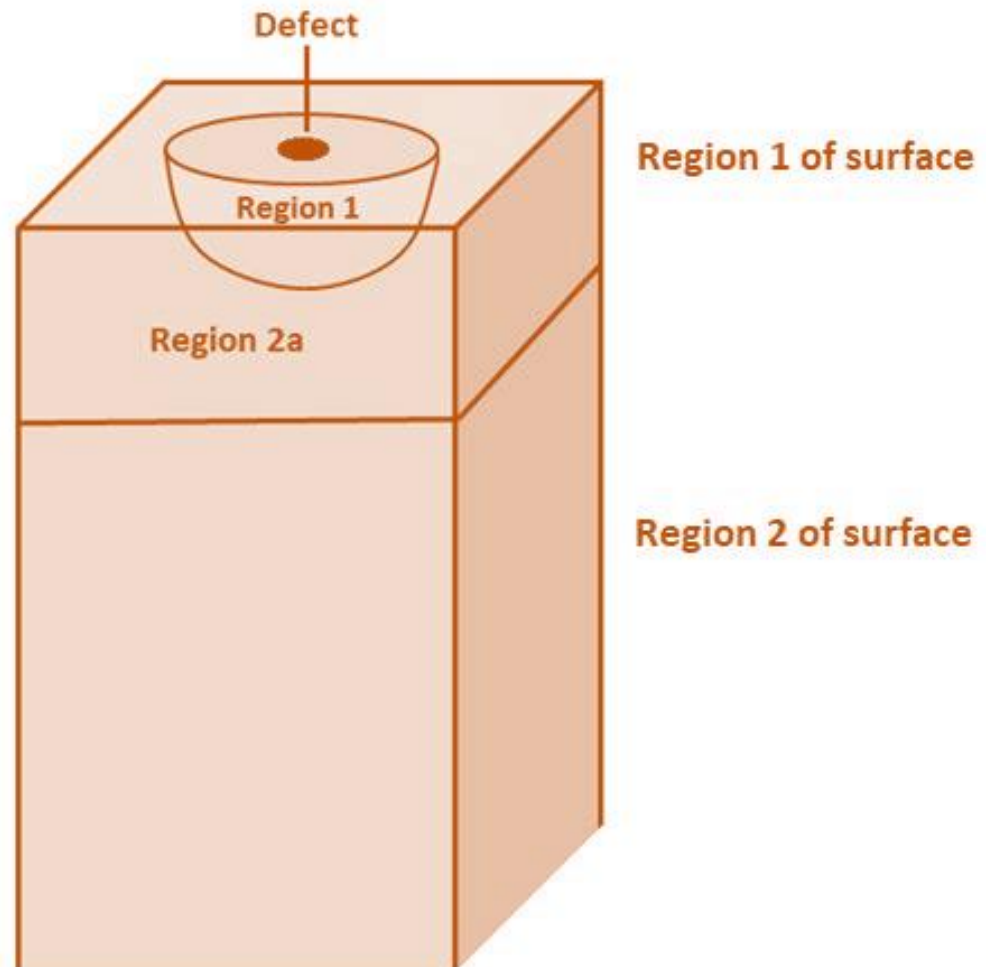
## 111

- Structure of the (111) surface which is the most energetically stable surface.



## Defective Surfaces

- Run defect calculations for surfaces.
- Calculate segregation energies.
- Investigate extended defects such as grain boundaries.





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## Future work

- Begin simulation of defective surface structures.
- Investigate helium migration pathways.

## Thanks to





Transformative Science and Engineering for Nuclear Decommissioning

Thank you

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## Safe Interim Storage of plutonium:

Helium sequestration onto  $\text{PuO}_2$  analogues

Oxygen and hydrogen recombination on  $\text{PuO}_2$  surfaces

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## Transcend Research Consortium

*Dr. Dominic Laventine*, Prof. Colin Boxall  
Lancaster University

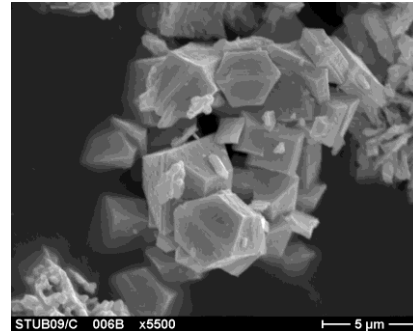
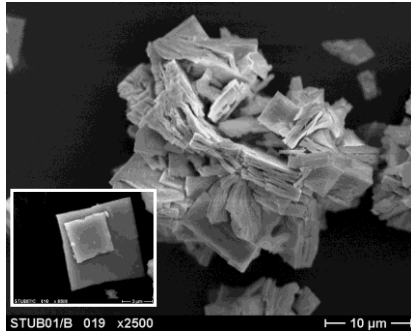


- 
- **Introduction to UK plutonium interim storage**
  - **Helium sequestration onto  $\text{PuO}_2$  analogues**
  - **Oxygen and hydrogen recombination on  $\text{PuO}_2$**

- 
- **Introduction to UK plutonium interim storage**
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# Separation, Reprocessing and Interim Storage in the UK

- Reprocessing of spent fuel allows the separation of plutonium from uranium and other species
- PUREX process co-extracts Pu and U as nitrates into an acidified raffinate.
- In the UK, further separation of Pu from the U performed at:
  - THORP reprocessing plant (due to close 2018) by hydrazine reduction of the plutonium
  - Magnox reprocessing plant (due to close 2020)



- Ca. 250 tonnes of separated Pu currently stockpiled worldwide. Approx. 137 tonnes is in interim storage in UK whilst the Government “develops its options”.
- Interim storage of PuO<sub>2</sub> involves sealing in nested steel containers, under a partial argon atmosphere with (PVC) packing material.
- During storage the radioactivity of the plutonium results in heating of the canisters to an estimated central line temperature of 600°C.



# Cannister pressurisation

Over time a small number of cannisters have been observed to deform due to pressurisation: this makes storage and efficient heat transfer difficult 5 routes to gas production have been suggested that could contribute to this pressurisation:

- (i) **Helium accumulation from a decay**
- (ii) Decomposition of polymeric packing material
- (iii)  $\text{H}_2\text{O}$  desorption (steam) from hygroscopic  $\text{PuO}_2$
- (iv) **Radiolysis of adsorbed water**
- (v) **Generation of  $\text{H}_2$  by chemical reaction of  $\text{PuO}_2$  with  $\text{H}_2\text{O}$ , producing a  $\text{PuO}_{2+x}$  phase.**



$\text{PuO}_2$  is hydroscopic and picks up water during the packaging process. The disposition of this water under the storage conditions is unclear: It may exist in a gaseous state, or be weakly or strongly bound to the  $\text{PuO}_2$  surface.

Radiolytic and catalytic processes on bound water may also result in formation of radicals (e.g.  $\text{H}\cdot$ ,  $\text{HO}\cdot$ ) and other chemical species (e.g.  $\text{H}_2$ ,  $\text{O}_2$ ,  $\text{H}_2\text{O}_2$ ).

Gaseous  $\text{O}_2$  and  $\text{H}_2$  may also be consumed by catalytic processes, or absorbed into the  $\text{PuO}_2$  matrix.

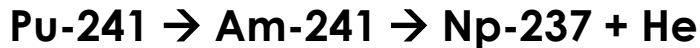
- 
- Introduction to UK plutonium interim storage
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# He sequestration: introduction

## (i) Helium accumulation from a decay

- (ii) Decomposition of polymeric packing material
- (iii) H<sub>2</sub>O desorption (steam) from hygroscopic PuO<sub>2</sub>
- (iv) Radiolysis of adsorbed water
- (v) Generation of H<sub>2</sub> by chemical reaction of PuO<sub>2</sub> with H<sub>2</sub>O, producing a PuO<sub>2+x</sub> phase.

Alpha decay of Pu produces alpha particles, which can then be trapped as He.



The total amount of helium produced over time can be easily calculated if the isotopic ratio of Pu sample is known. However, some proportion of the He will be sequestered within: 1) interstitial spaces 2) pores

This entrapped He does not contribute to pressurisation, therefore the amount sequestered needs to be known to predict canister pressures.

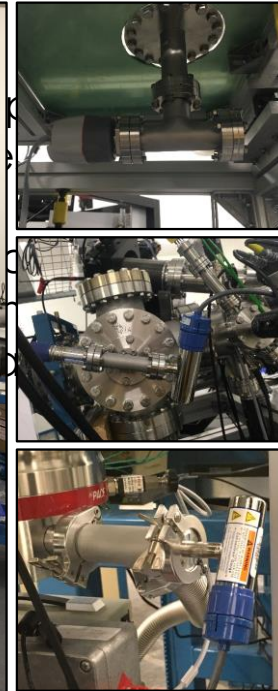
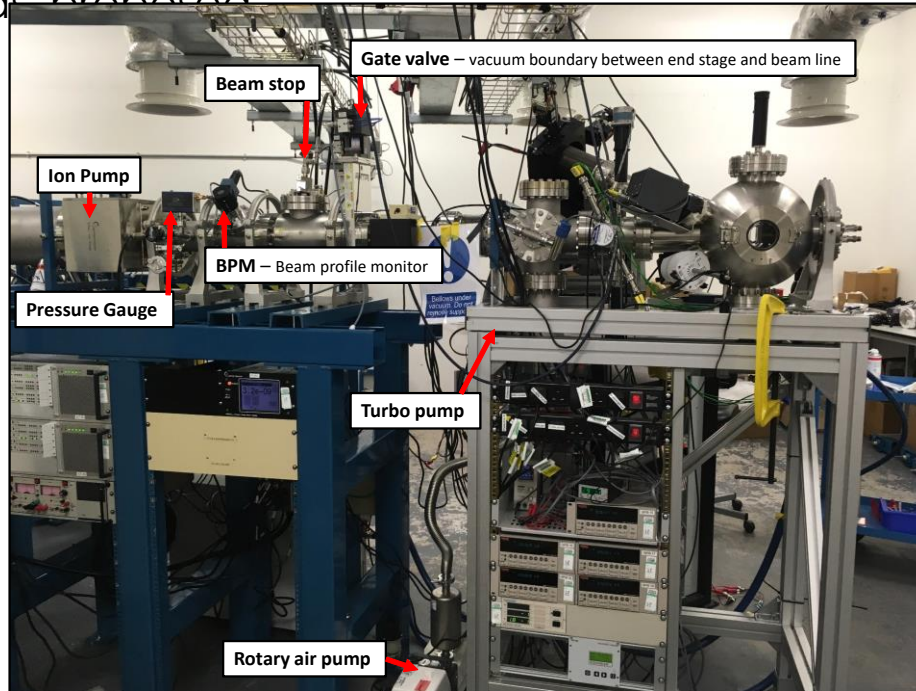
Some of the sequestered He could possibly escape over time, with the thermodynamics and kinetic of these desorption processes will determine the eventual pressures developed.

# He sequestration: implantation methods

In order to measure He desorption, first need to implant He into samples 200 keV

CeO<sub>2</sub> used as a non-active surrogate for PuO<sub>2</sub> 500 keV

Two methods proposed:



He gas into CeO<sub>2</sub> powders  
to be heated within furnace.

using the beam at DCF.

by scanning beam across the surface.  
with minimal damage to any

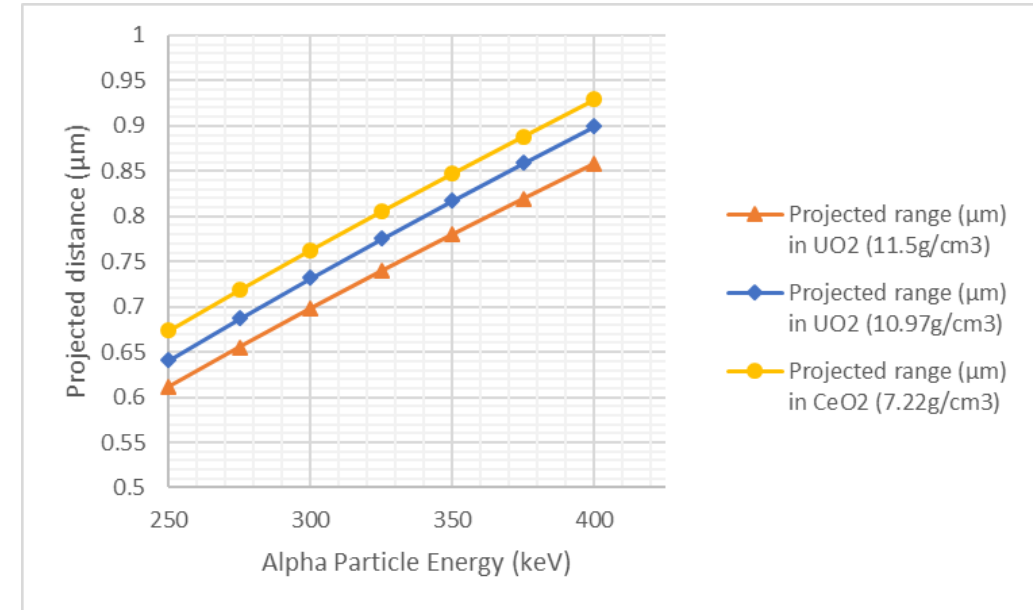
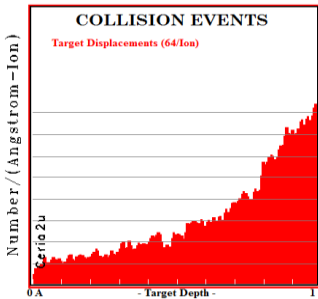
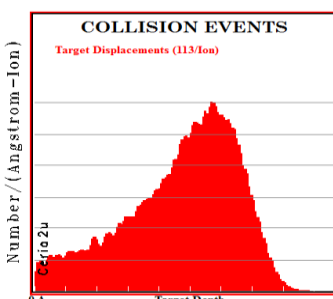
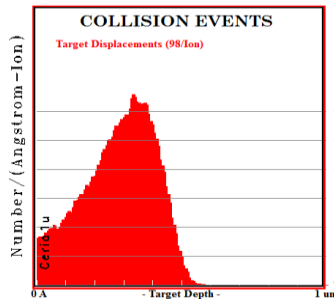
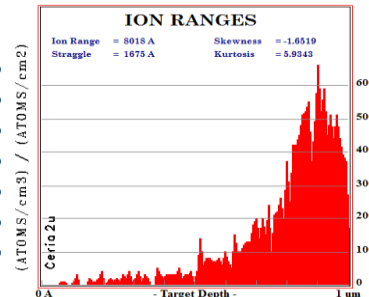
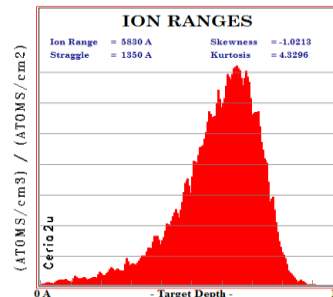
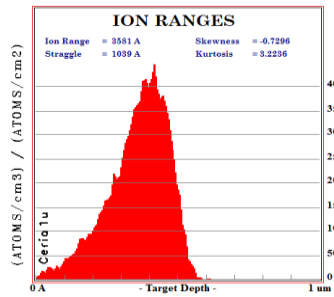
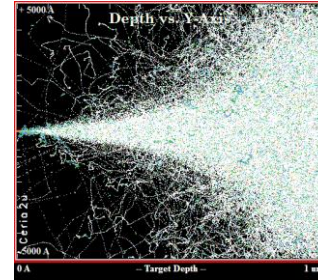
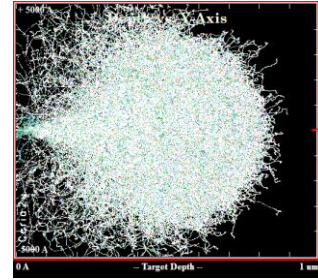
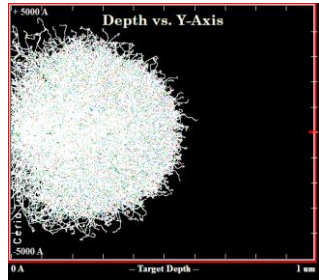
*Elements of the beamline, including the high vacuum pumps*

# He sequestration: Turing ion beam energies

100 keV

200 keV

500 keV



## **Measure desorption rates as a function of temperature and pressure.**

Two methods: proposed:

- 1) TGA-MA. Powder samples implanted with He can be heated to up to 1100°C and the amounts of He (or other gases) released monitored by MS.
- 2) QCM. Thin layer samples can be heated to 600°C and the change in mass due to He desorption directly measured.

- 
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  - **Oxygen and hydrogen recombination on  $\text{PuO}_2$**

# $O_2$ / $H_2$ recombination: introduction

- Simple radiolysis of  $H_2O$  would be expected to produce  $H_2$  and  $O_2$  species. Small scale studies of  $PuO_2$  packages suggest that gaseous hydrogen and oxygen is formed.
- Canister headspace atmospheres are hydrogen rich but contain no oxygen.

## Where has the $O_2$ gone?

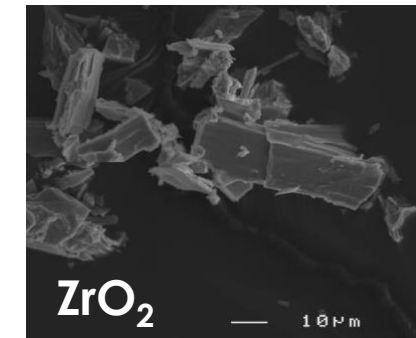
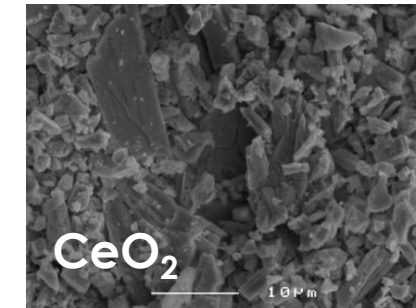
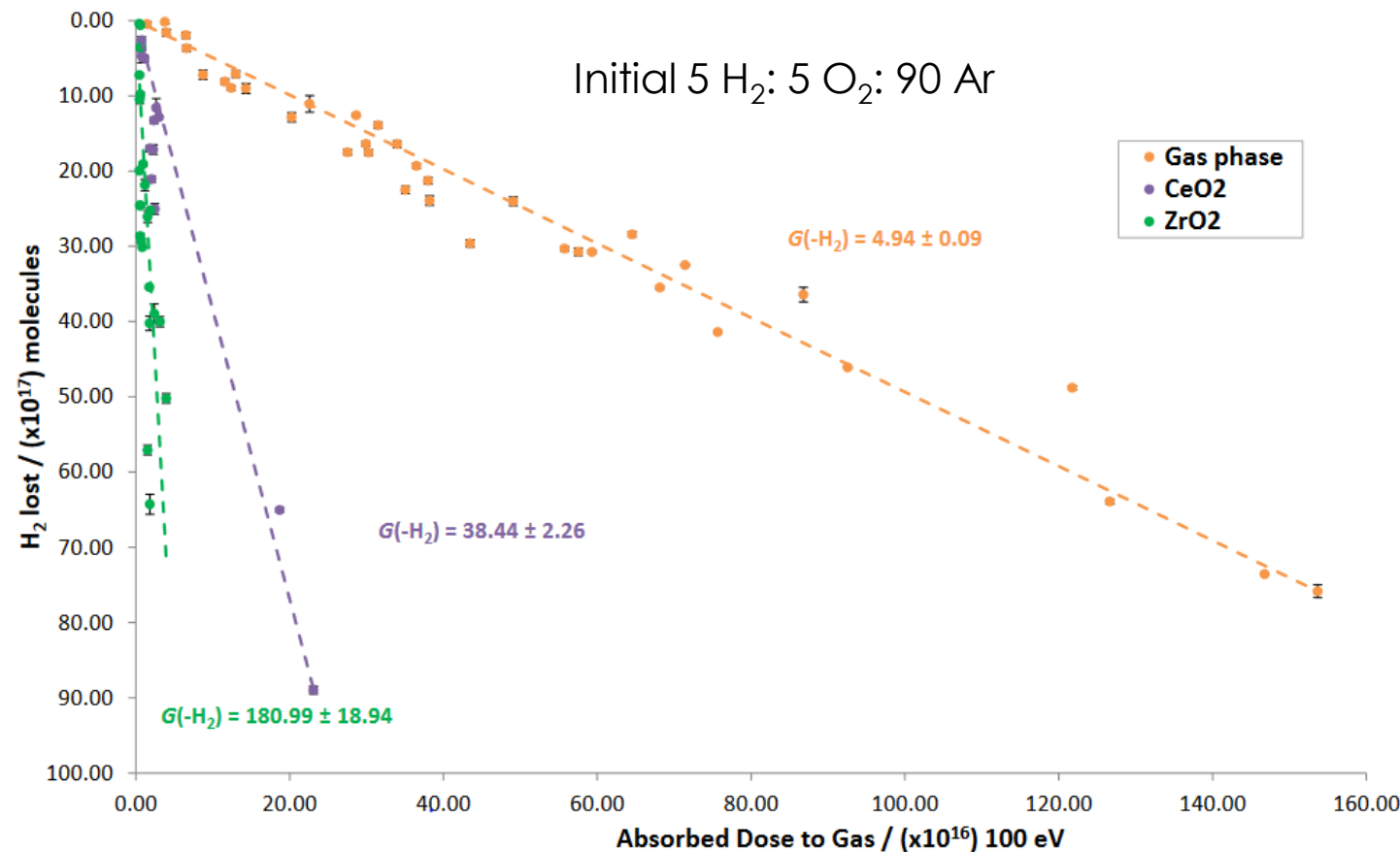
- Reduced catalytically, then  $O^{2-}$  absorbed into metal oxide?
- Radiolytic or catalytic recombination of  $H_2$  and  $O_2$ ?



# O<sub>2</sub> / H<sub>2</sub> recombination: prelim studies

Preliminary studies\* indicate that irradiation of gas phase mixtures of hydrogen and oxygen with helium ions or gamma rays can lead to **loss of hydrogen**, presumably through radiation-induced reaction with oxygen to form water. This loss of hydrogen is found to be accelerated by the presence of zirconium and cerium oxides.

\* Luke Jones, Dalton  
Cumbria Facility,  
Manchester University



## $O_2 / H_2$ recombination: methods

- Simulate storage conditions in a vessel with varied temperature, pressure.
- Seal metal oxide (ceria or zirconia) powder in the vessel, with different initial partial pressures of  $H_2$  and  $O_2$
- Periodically sample head space gas and measure the partial pressures of  $H_2$ ,  $O_2$ ,  $H_2O$  and other likely species formed ( $H_2O_2$ )
- Use MS-gas analyser or GC
- Method developed will be transferred to NNL central lab to apply to  $PuO_2$  samples

# Conclusions

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- 2 PhD projects; 1 Transcend-funded, 1 NGN / Transcend affiliated
- Helium implantation to be investigated using ion beam at DCF, followed by measuring desorption by GC or TGA-MS.
- O<sub>2</sub> / H<sub>2</sub> mixtures over PuO<sub>2</sub> analogue powders to be investigated, monitoring headspace gases produced or depleted.
- O<sub>2</sub> / H<sub>2</sub> experiments to be replicated at NNL with actual PuO<sub>2</sub> samples

# Acknowledgments

## Lancaster University

Pat Murphy

Richard Wilbraham

Fabrice Andrieux



## ITU

Detlef Wegen



## NNL

Robin Taylor

Robin Orr

Dave Woodhead



# Thanks for your attention